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LAWS AND BUILDING AND SAFETY CODES GOVERNING THE DESIGN AND USE OF GLAZED ENTRANCE, WINDOW, AND CURTAIN WALL PRODUCTS VARY WIDELY. KAWNEER DOES NOT CONTROL THE SELECTION OF PRODUCT CONFIGURATIONS, OPERATING HARDWARE, OR GLAZING MATERIALS, AND ASSUMES NO RESPONSIBILITY THEREFOR.

Metric (SI) conversion figures are included throughout these details for reference. Numbers in parentheses () are millimeters unless otherwise noted.

The following metric (SI) units are found in these details:

m – meter
 cm – centimeter
 mm – millimeter
 s – second
 Pa – pascal
 MPa – megapascal

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

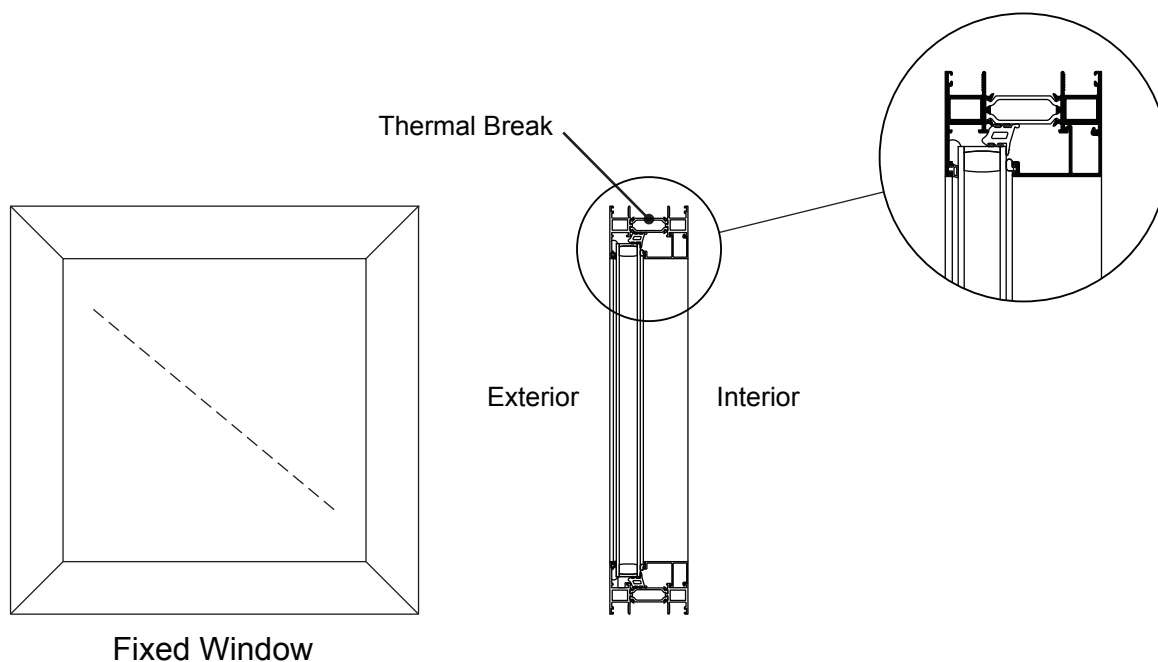
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Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

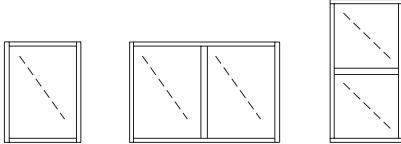
Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.
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Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications,
consult your Kawneer representative.

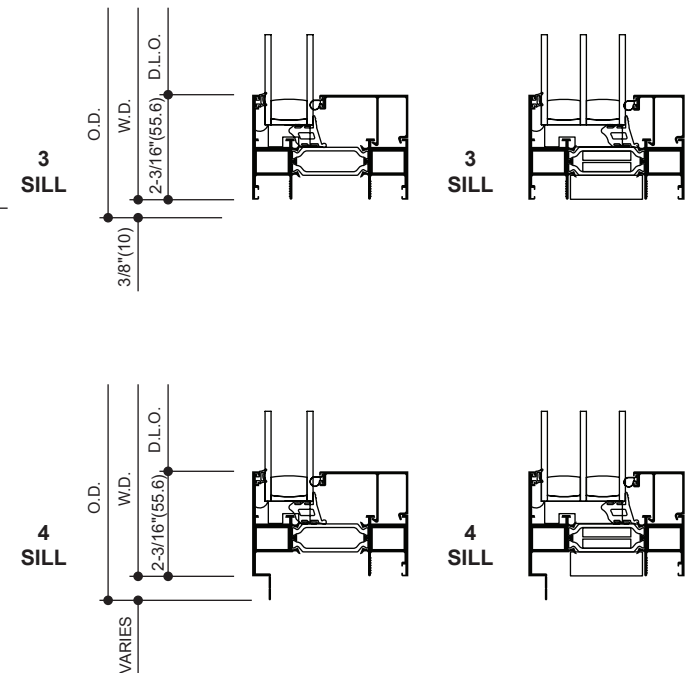
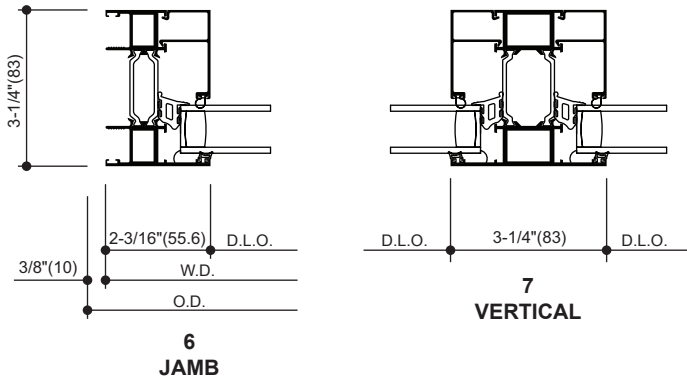
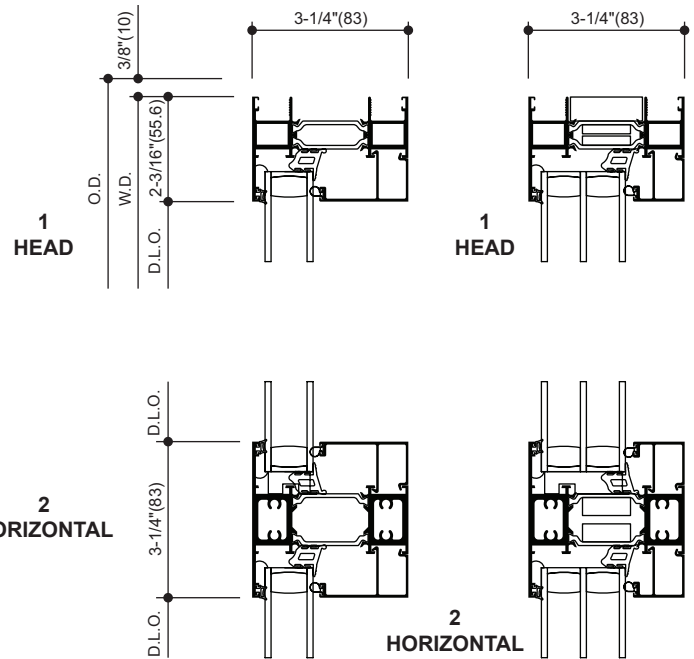
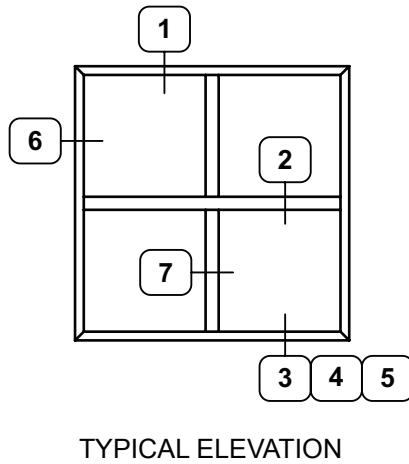
CLASS and GRADE	Architectural Class AW-PG80-FW
TESTING STANDARD	AAMA / WDMA CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame
TYPICAL MAXIMUM SIZE	60" x 99"
TYPICAL MINIMUM SIZE	17" x 17"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Not Applicable
OPTIONAL HARDWARE	Not Applicable
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

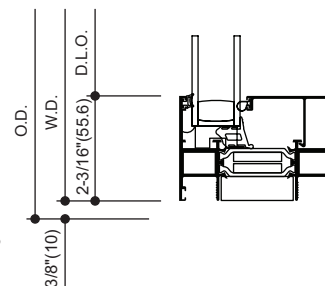
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Additional information and CAD details are available at www.kawneer.com



5
OPTIONAL
1" HIGH THERMAL
SILL
HEAD/HORIZONTAL/JAMB
(SIMILAR)



Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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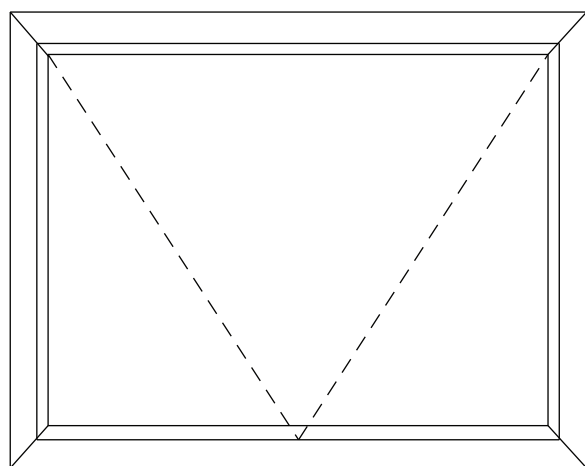
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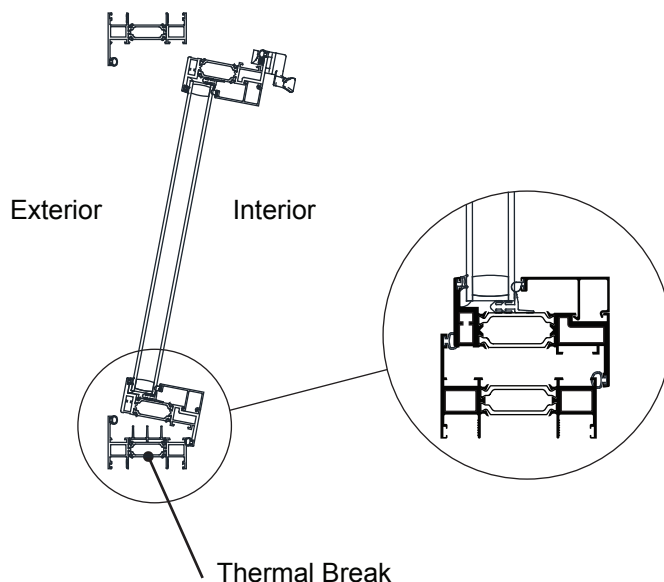
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Standard Features

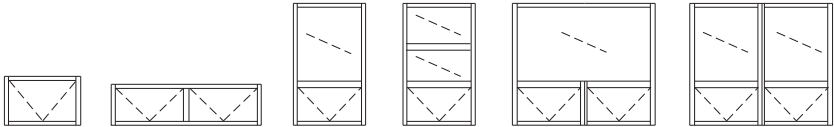
- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



Project-In Window



For specific product applications,
consult your Kawneer representative.

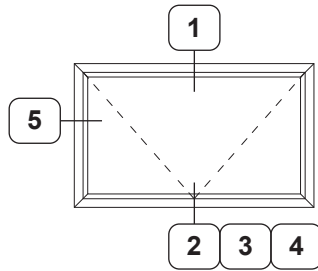
CLASS and GRADE	Architectural Grade AW-PG80-AP
TESTING STANDARD	AAMA / WDMA CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	60" x 36"
TYPICAL MIN. VENT SIZE	24" x 19"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

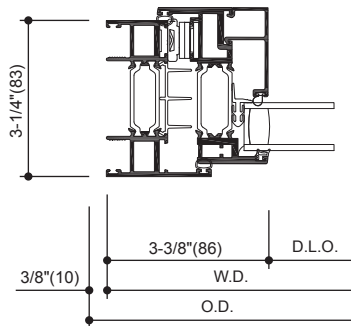
Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

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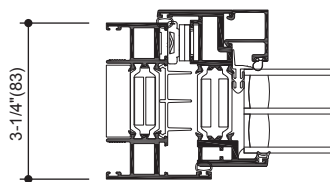
Additional information and CAD details are available at www.kawneer.com



TYPICAL ELEVATION

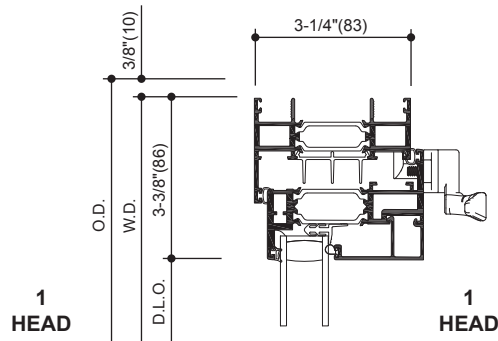


5
JAMB

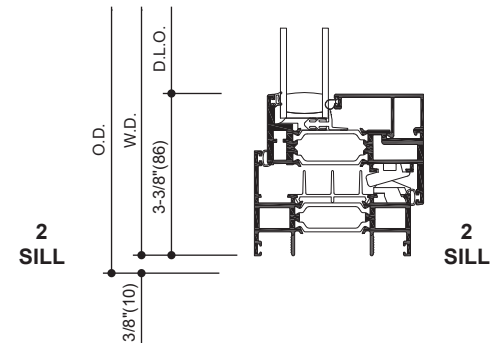


5
JAMB

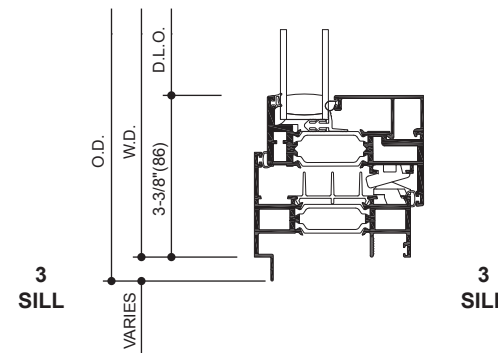
4
OPTIONAL
1" HIGH THERMAL
SILL
HEAD/HORIZONTAL/JAMB
(SIMILAR)



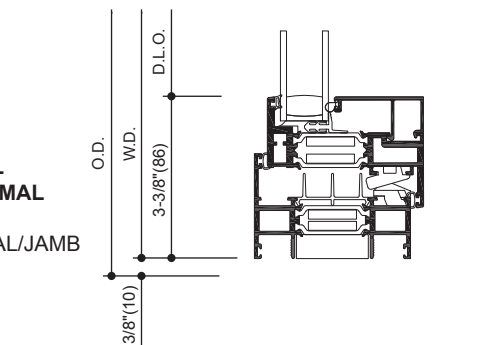
1
HEAD



2
SILL



3
SILL



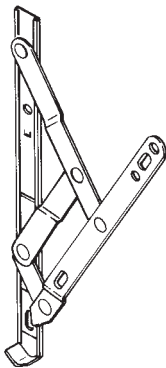
3
SILL

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

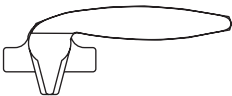
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**STAINLESS STEEL
4 BAR HINGES**



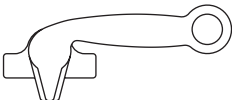
A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

CAM HANDLE



Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

**CAM HANDLE
WITH POLE RING**



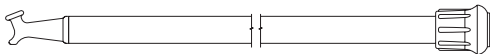
Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach. These handles are operated with a sash pole.

POLE RING



Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE

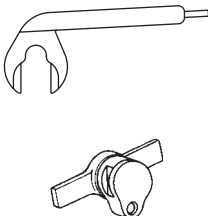


A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

**HANGER
FOR SASH POLE**



**ACCESS CONTROL
LOCK**



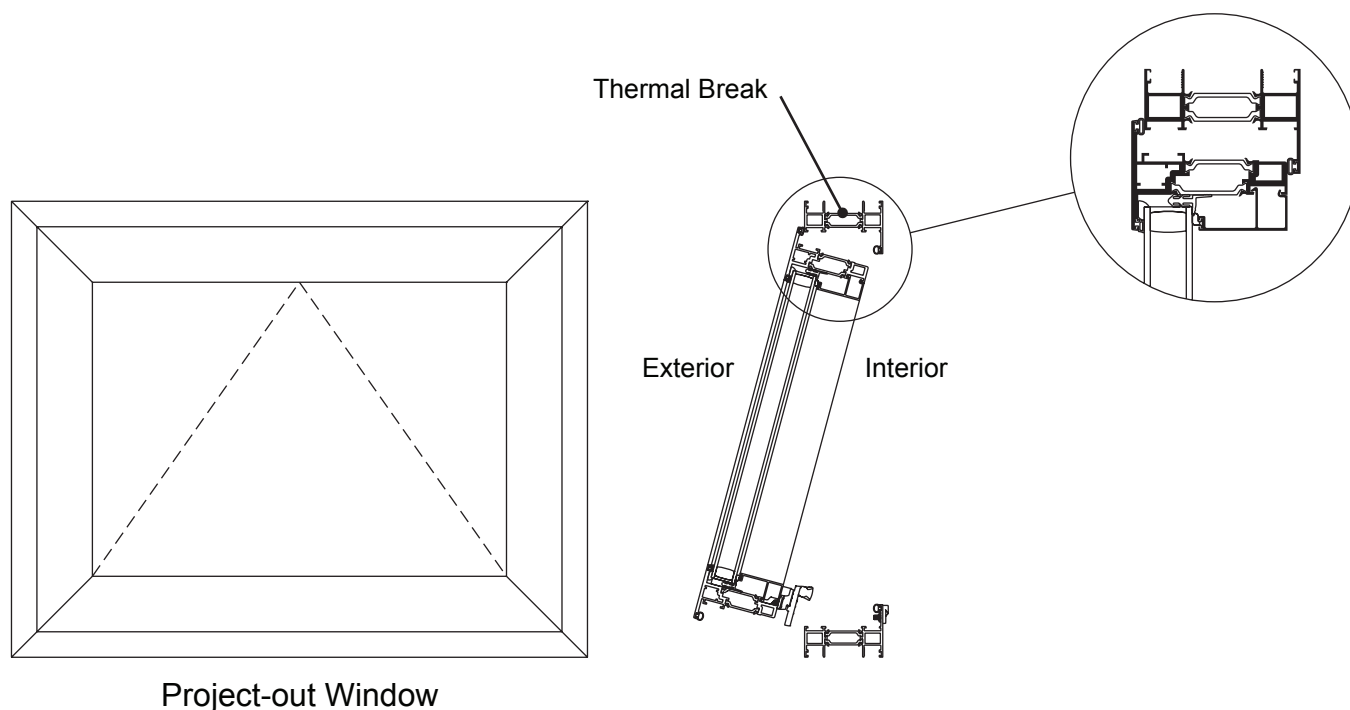
In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations. Lock is operated with a manganese bronze removable handle.

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.
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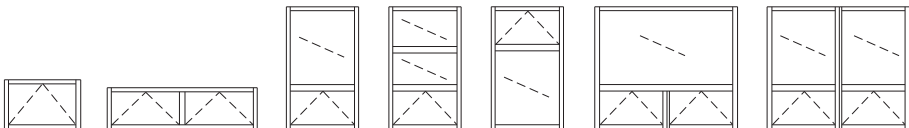
Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



Project-out Window

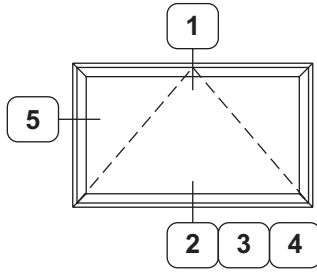
For specific product applications,
consult your Kawneer representative.

CLASS and GRADE	Architectural Grade AW-PG80-AP
TESTING STANDARD	AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	60" x 36"
TYPICAL MIN. VENT SIZE	24" x 19"
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
TYPICAL CONFIGURATIONS	
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop Roto Operator Omni Drive (5 lb) operating force. (Consult Application Engineering on project specific application.)
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

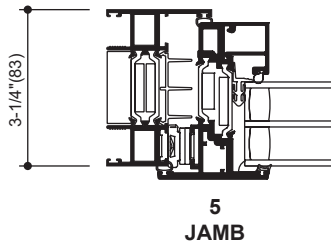
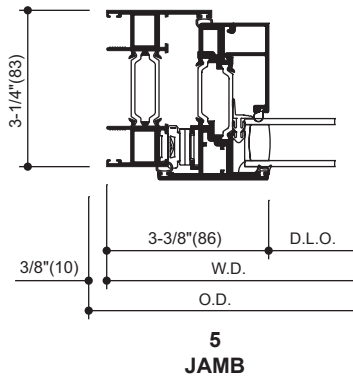
Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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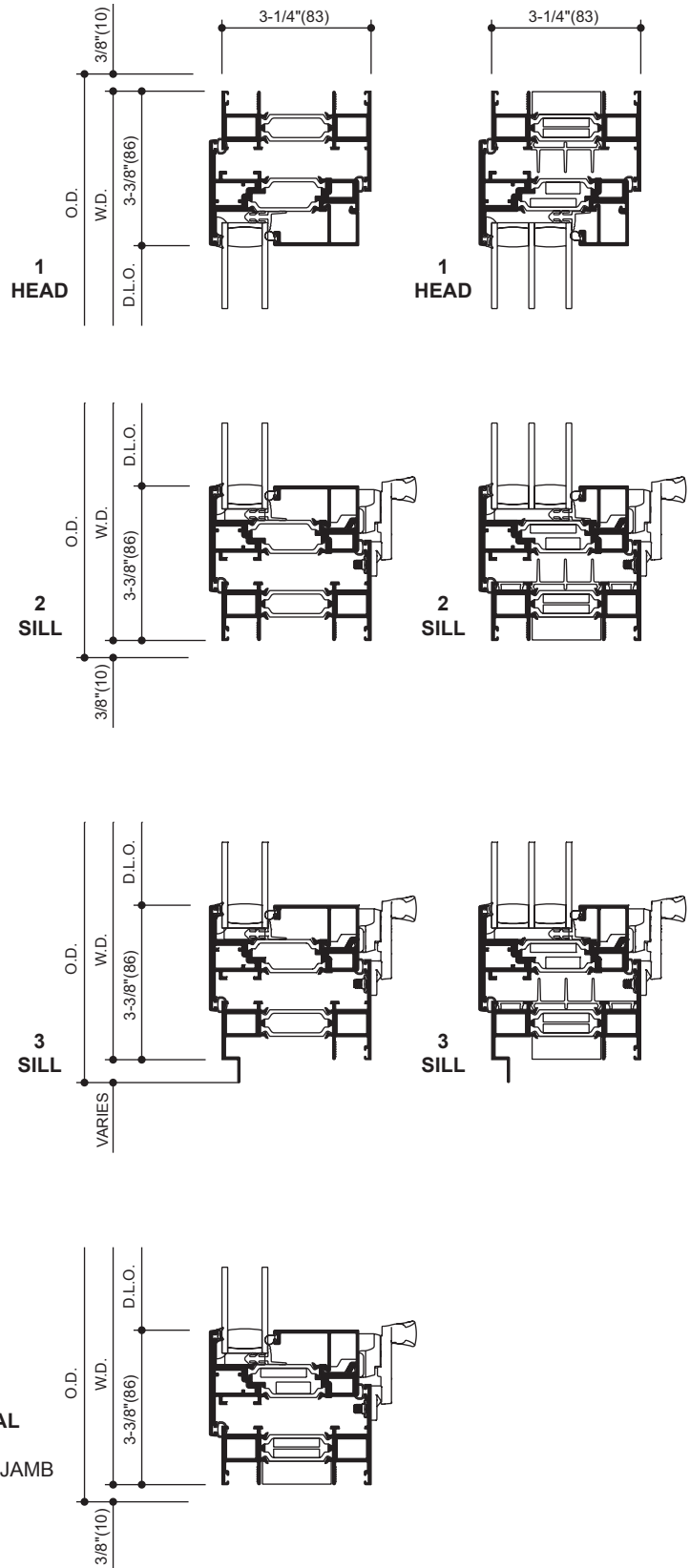
Additional information and CAD details are available at www.kawneer.com



TYPICAL ELEVATION

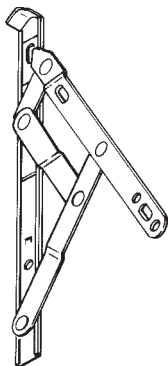


4
OPTIONAL
1" HIGH THERMAL
SILL
HEAD/HORIZONTAL/JAMB
(SIMILAR)



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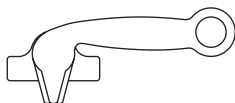
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**STAINLESS STEEL
4 BAR HINGES**

A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

CAM HANDLE

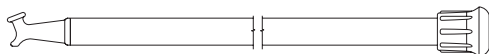
Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

**CAM HANDLE
WITH POLE RING**

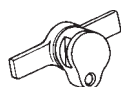
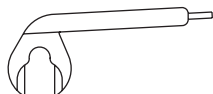
Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach. These handles are operated with a sash pole.

POLE RING

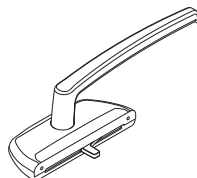
Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE

A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

**HANGER
FOR SASH POLE****ACCESS CONTROL
LOCK**

In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations. Lock is operated with a manganese bronze removable handle.

**OMNI DRIVE
HANDLE**

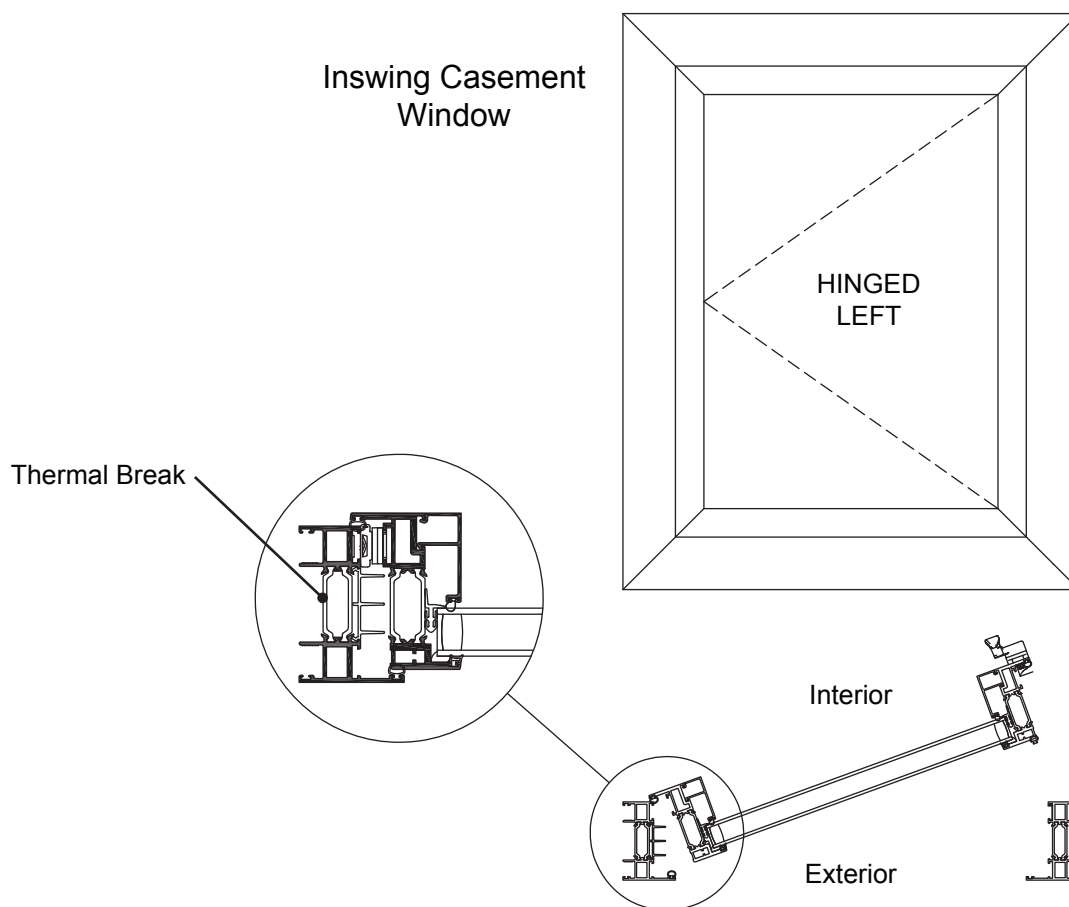
Omni Drive hardware to support 5 lb operating force lock handle. Powder coat: black, white, bronze and silver.

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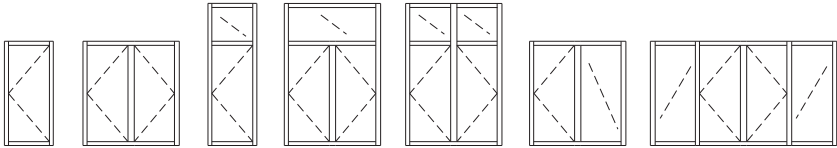
Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.
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Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



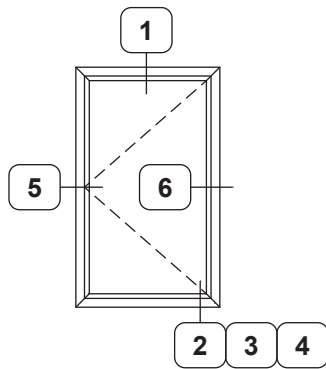
For specific product applications,
consult your Kawneer representative.

CLASS and GRADE	Architectural Grade AW-PG80-C
TESTING STANDARD	AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	36" x 60"
TYPICAL MIN. VENT SIZE	19" x 24"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop Butt Hinges with Friction Adjusters
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

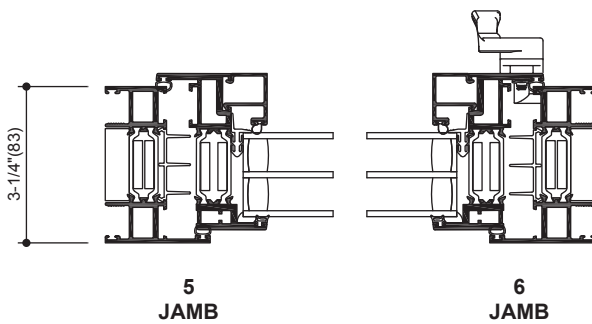
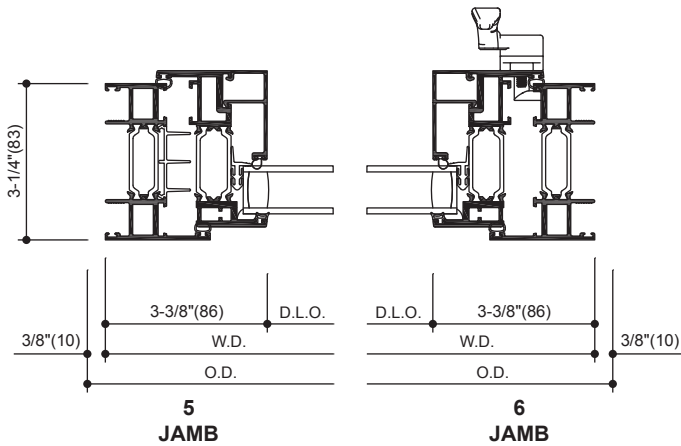
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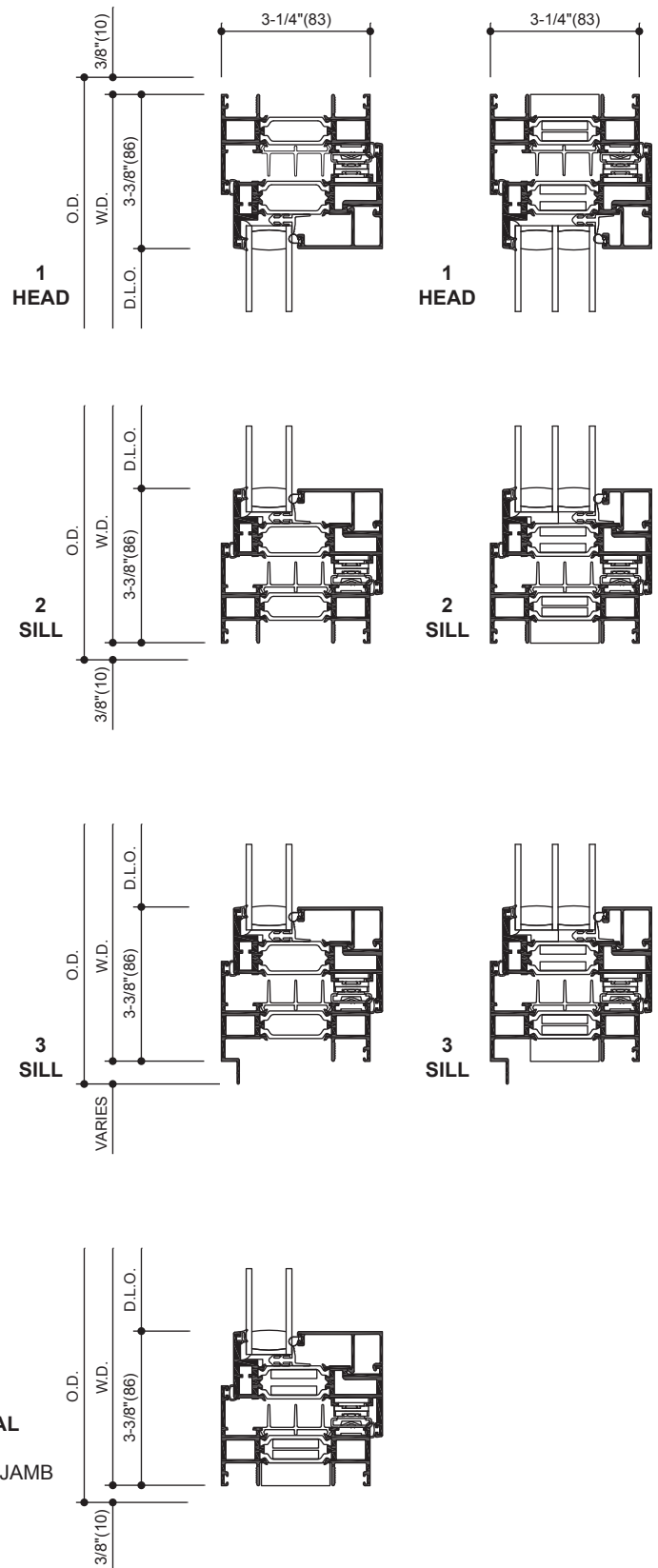
Additional information and CAD details are available at www.kawneer.com

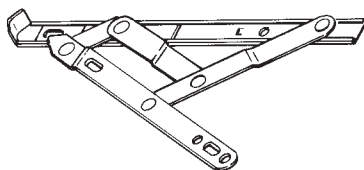


TYPICAL ELEVATION



4
OPTIONAL
1" HIGH THERMAL
SILL
HEAD/HORIZONTAL/JAMB
(SIMILAR)

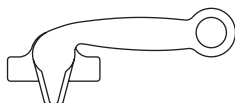


**STAINLESS STEEL
4 BAR HINGES**

A standard hinge for ventilators providing approximately 45° to 60° openings depending on size. An optional limit stop is available to restrict hinge travel and limit vent opening.

CAM HANDLE

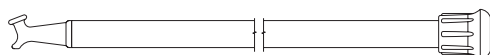
Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.

**CAM HANDLE
WITH POLE RING**

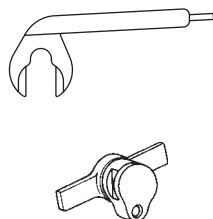
Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach. These handles are operated with a sash pole.

POLE RING

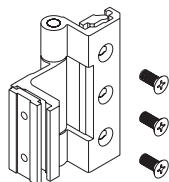
Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.

SASH POLE

A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.

**HANGER
FOR SASH POLE****ACCESS CONTROL
LOCK**

In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations. Lock is operated with a manganese bronze removable handle.

BUTT HINGE

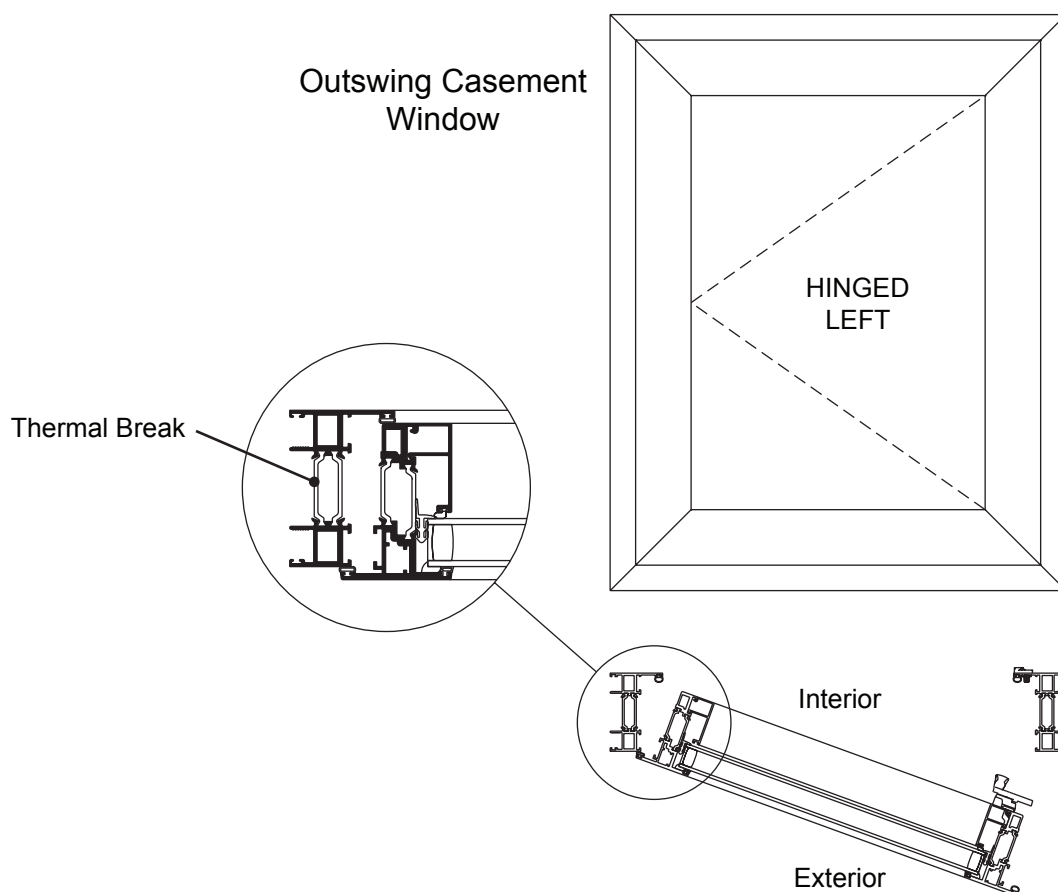
An optional hinge available in clear or bronze anodized finishes or painted to match window. Must be used with Friction Adjusters.

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

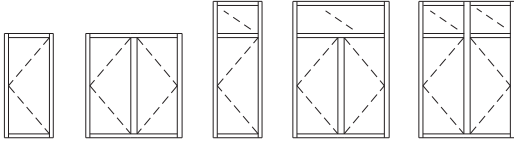
Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.
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Standard Features

- Architectural Grade Window
- Tested to US and Canadian Standards
- Polyamide Thermal Break
- Tubular Profiles
- 45° Mitered Vent and Frame Corners
- Staked Corner Joinery
- Factory Silicone Glazed
- Adjustable EURO-Groove Mounted Hardware
- Interior Applied Glazing Bead
- Architectural Anodized Finishes and Applied Coatings
- Interior and Exterior Dual Finish Options



For specific product applications,
consult your Kawneer representative.

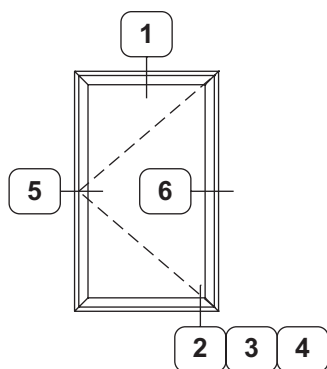
CLASS and GRADE	Architectural Grade AW-PG80-C
TESTING STANDARD	AAMA / WDMA / CSA 101 / I.S.2 / A440-05 / A440-08
FRAME DEPTH	3-1/4" Overall Frame Depth
TYPICAL WALL THICKNESS	.080 Nominal Frame / .125" Nominal Vent
TYPICAL MAX. VENT SIZE	36" x 60"
TYPICAL MIN. VENT SIZE	19" x 24"
TYPICAL CONFIGURATIONS	
INFILL OPTIONS	1" and 1-3/4" (Other infill options available upon request.)
STANDARD HARDWARE	Stainless Steel 4-Bar Hinges Cast White Bronze Cam Handles
OPTIONAL HARDWARE	Access Control Locks Pole and Pole Ring Limit Stop Roto Operators Multi-Point Locks
OTHER OPTIONS	Structural Mullions Vertically or Horizontally Stacked Insect Screens Receptor and Sub Sill Panning Internal Blinds Exterior or Interior Muntins

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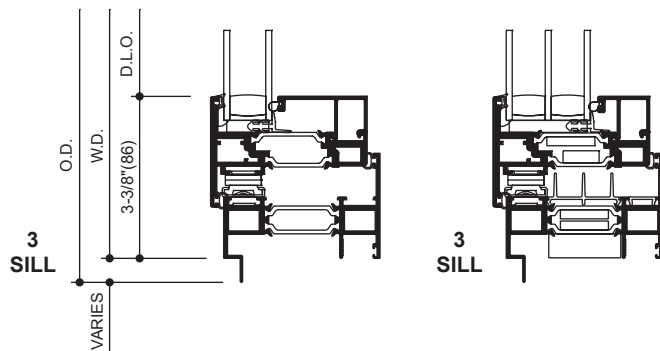
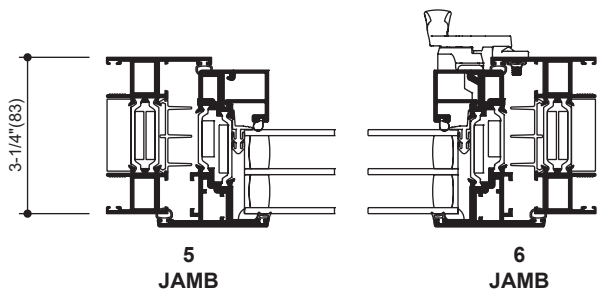
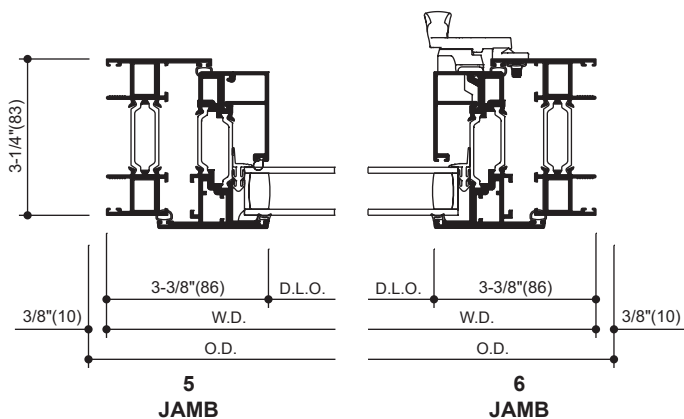
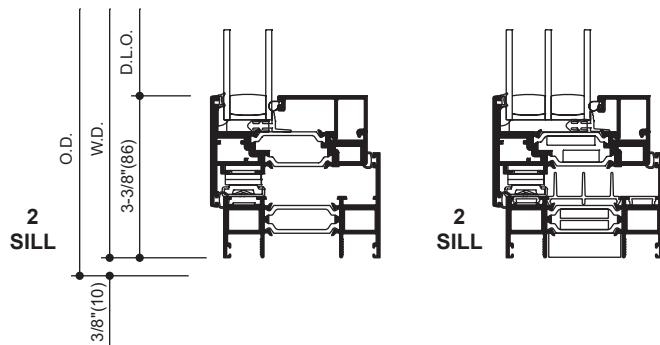
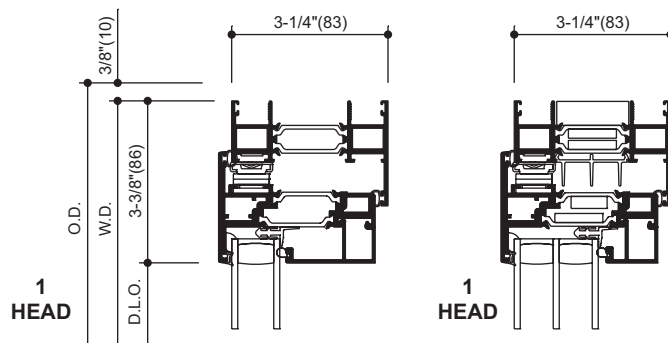
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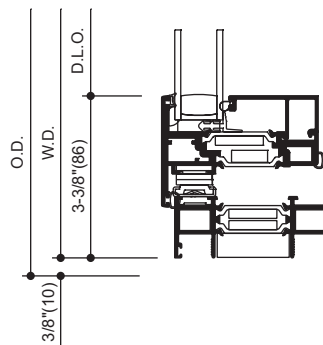
Additional information and CAD details are available at www.kawneer.com



TYPICAL ELEVATION



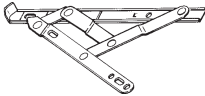

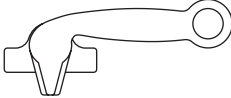

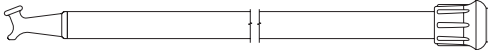

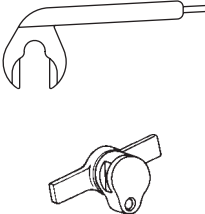
4
OPTIONAL
1" HIGH THERMAL
SILL
HEAD/HORIZONTAL/JAMB
(SIMILAR)



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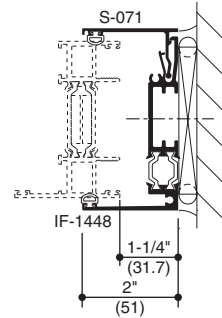
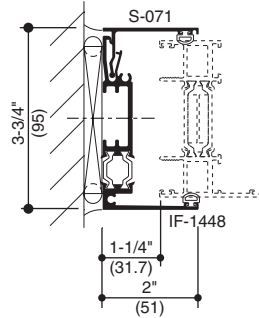
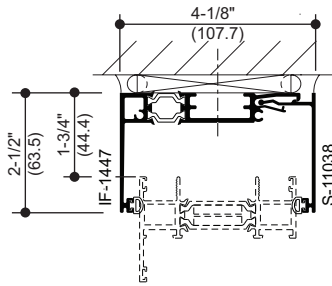
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STAINLESS STEEL 4 BAR HINGES		A standard hinge for ventilators providing an opening of up to 45°. An optional limit stop is available to restrict hinge travel and limit vent opening.
CAM HANDLE		Cast white bronze cam handles are an alternative to standard multi-point locking for the operation and locking of ventilators.
CAM HANDLE WITH POLE RING		Cast white bronze cam handles with pole ring provide manual operation of ventilators located above reach. These handles are operated with a sash pole.
POLE RING		Cast white bronze pole ring is used in conjunction with locking hardware for sash pole operation of ventilators.
SASH POLE		A 3/4" diameter aluminum sash pole with a cast white bronze pull down hook and black rubber tip. Available in 6 ft. and 12 ft. lengths with optional cast white bronze Pole Hanger.
HANGER FOR SASH POLE		
ACCESS CONTROL LOCK		In lieu of cam handles and multi-point locking cast white bronze access control locks are offered for managed control of vent operations. Lock is operated with a manganese bronze removable handle.

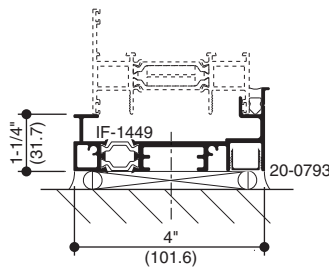
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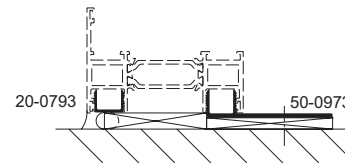
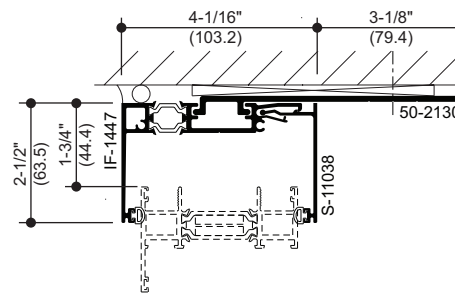
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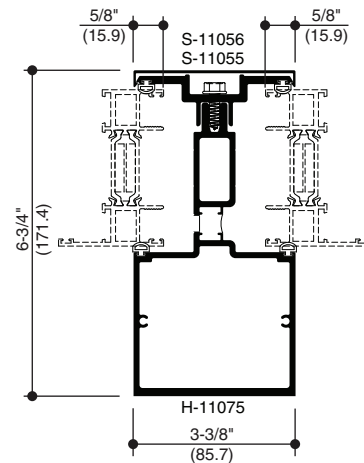
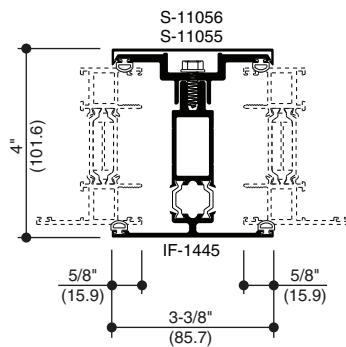
HEAD & JAMB RECEPTORS (INTERIOR INSTALLED)



SUB SILL



ANCHOR



3-PIECE MULLIONS

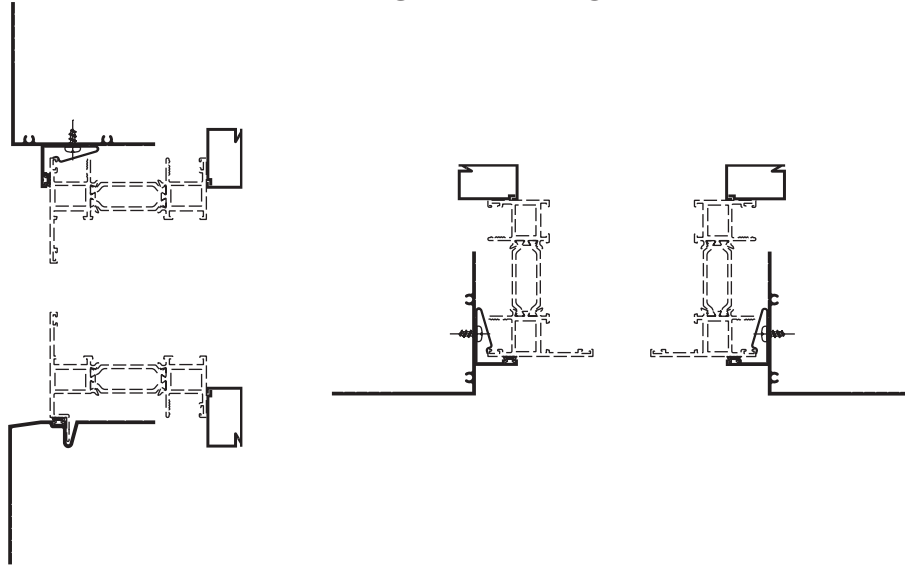
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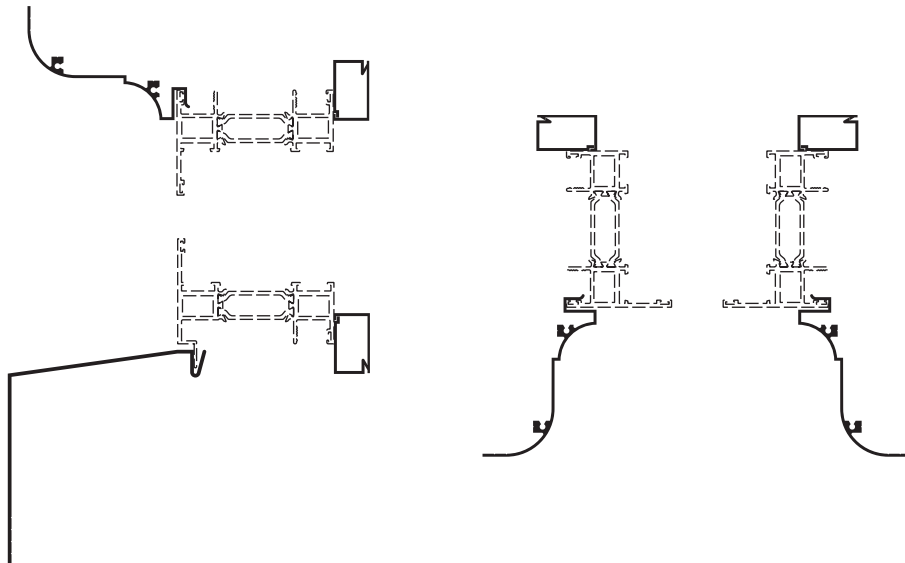
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PRE-SET PANNING



WRAP AROUND PANNING



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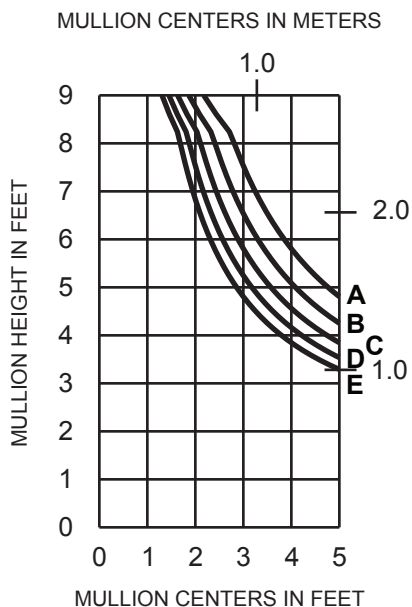
WIND LOAD CHARTS

Mullions are designed for deflection limitations in accordance with AAMA TIR-A11 of L/175 up to 13'-6" and L/240 +1/4" above 13'-6". These curves are for mullions WITH HORIZONTALS and are based on engineering calculations for stress and deflection. Allowable wind load stress for ALUMINUM 15,152 psi (104MPa), STEEL 30,000 psi (207MPa). Charted curves, in all cases are for the limiting value. Wind load charts contained herein are based upon nominal wind load utilized in allowable stress design. A conversion from Load Resistance Factor Design (LRFD) is provided. To convert ultimate wind loads to nominal loads, multiply ultimate wind loads by a factor of 0.6 per ASCE/SEI 7. A 4/3 increase in allowable stress has not been used to develop these curves. For special situations not covered by these curves, contact your Kawneer representative for additional information.

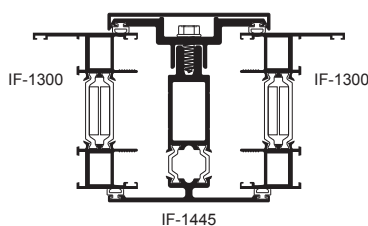
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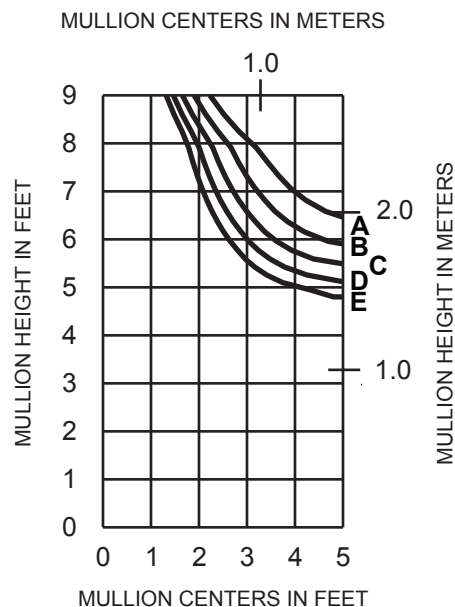
	Allowable Stress Design Load	LRFD Ultimate Design Load
A =	60 PSF (2880)	100 PSF (4790)
B =	70 PSF (3360)	117 PSF (5600)
C =	80 PSF (3830)	133 PSF (6380)
D =	90 PSF (4310)	150 PSF (7200)
E =	100 PSF (4790)	167 PSF (7980)



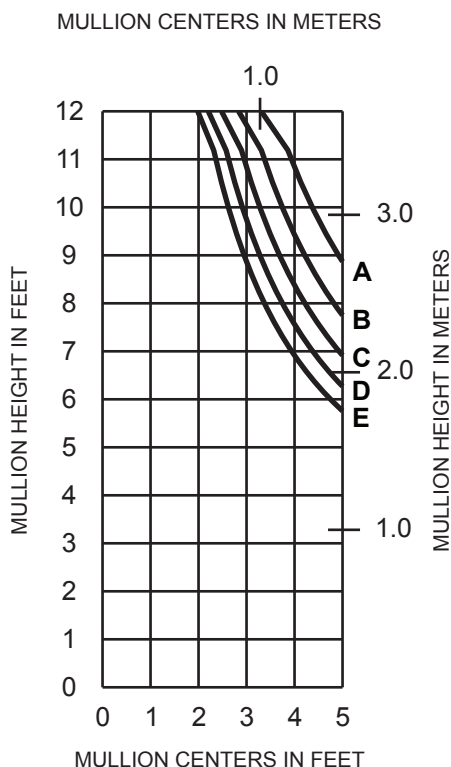
**WITH HORIZONTALS
FIXED AND CASEMENT WINDOWS**



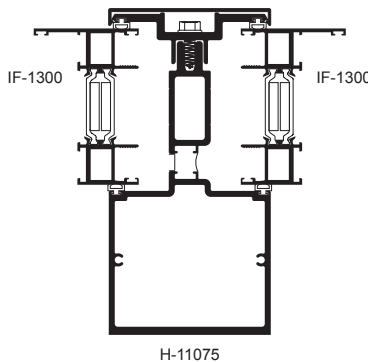
WIND LOAD CHARTS ARE BASED ON
COMPOSITE PROPERTIES WHICH
ARE CALCULATED IN ACCORDANCE
WITH AAMA TIR-8 AND AAMA 505



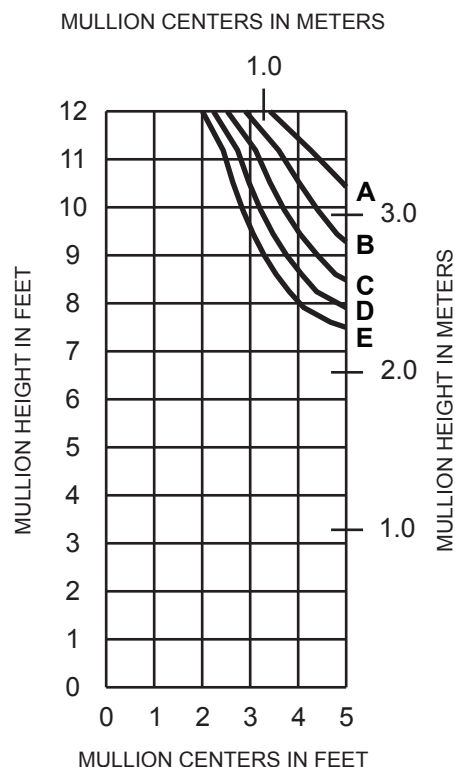
**WITHOUT HORIZONTALS
FIXED AND CASEMENT WINDOWS**



**WITH HORIZONTALS
FIXED AND CASEMENT WINDOWS**



WIND LOAD CHARTS ARE BASED ON
COMPOSITE PROPERTIES WHICH
ARE CALCULATED IN ACCORDANCE
WITH AAMA TIR-8 AND AAMA 505

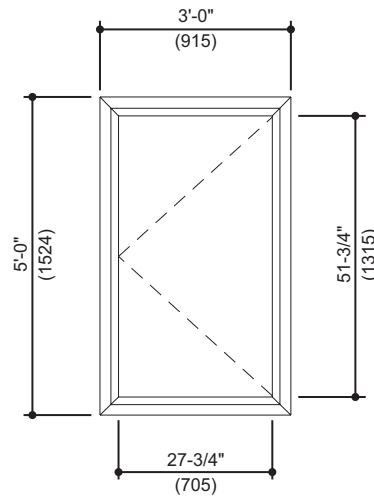


**WITHOUT HORIZONTALS
FIXED AND CASEMENT WINDOWS**

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Generic Project Specific U-factor Example Calculation
(Percent of Glass will vary on specific products depending on sitelines)



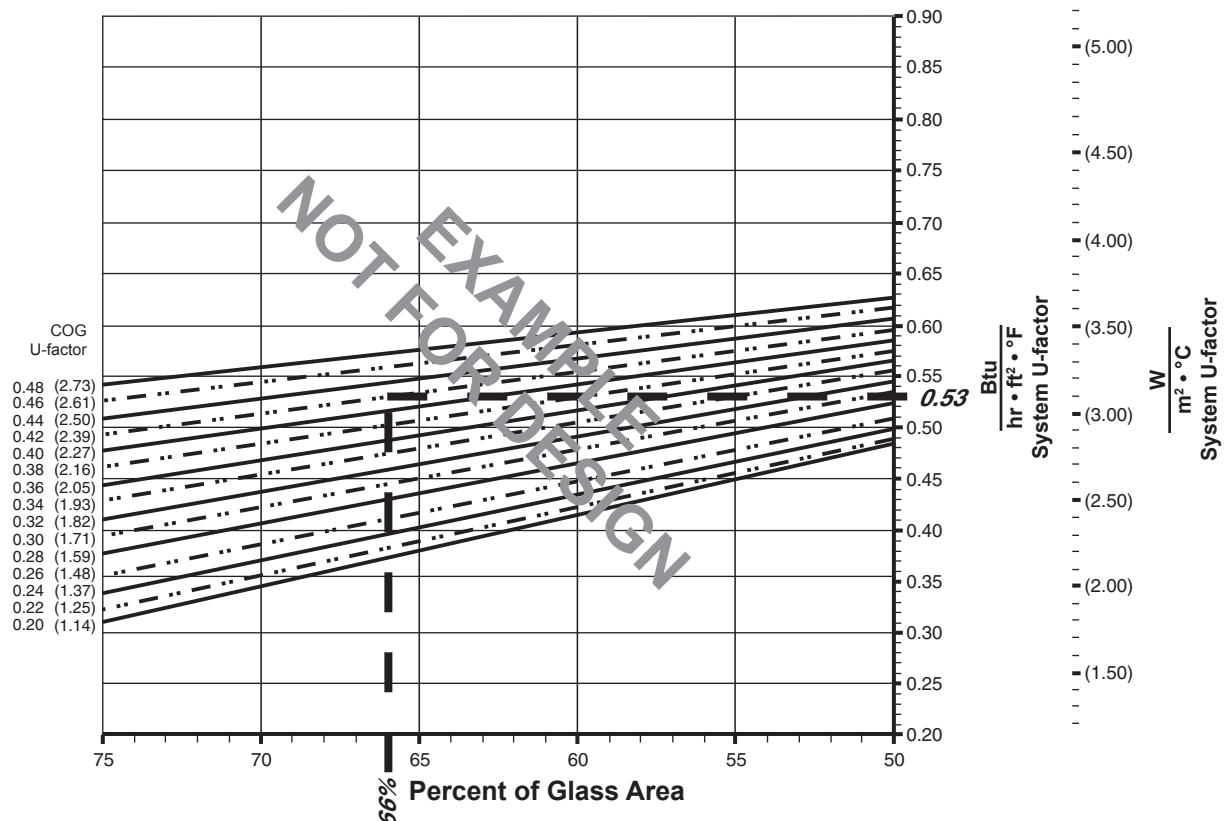
Example Glass U-Factor = $0.42 \text{ Btu/hr} \cdot \text{ft}^2 \cdot ^\circ\text{F}$

Total Daylight Opening = $27\text{-}3/4" \cdot 51\text{-}3/4" = 9.97\text{ft}^2$

Total Projected Area = $3\text{'-}0" \cdot 5\text{'-}0" = 15 \text{ft}^2$

Percent of Glass = $(\text{Total Daylight Opening} \div \text{Total Projected Area})100$
 $= (9.97 \div 15)100 = 66\%$

System U-factor vs Percent of Glass Area



Based on 66% glass and center of glass (COG) U-factor of 0.42
 System U-factor is equal to $0.53 \text{ Btu/hr} \cdot \text{ft}^2 \cdot ^\circ\text{F}$

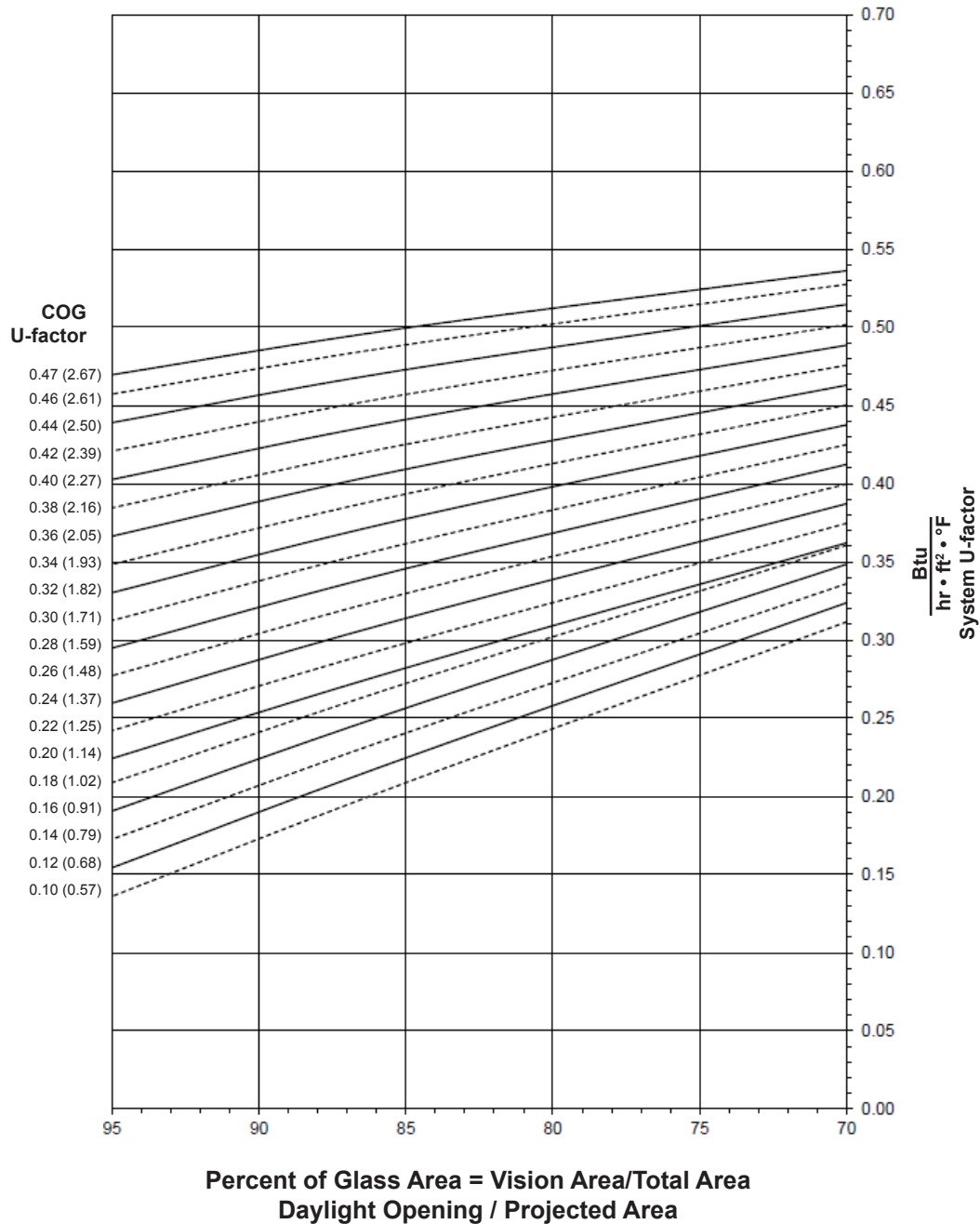
FIXED WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.

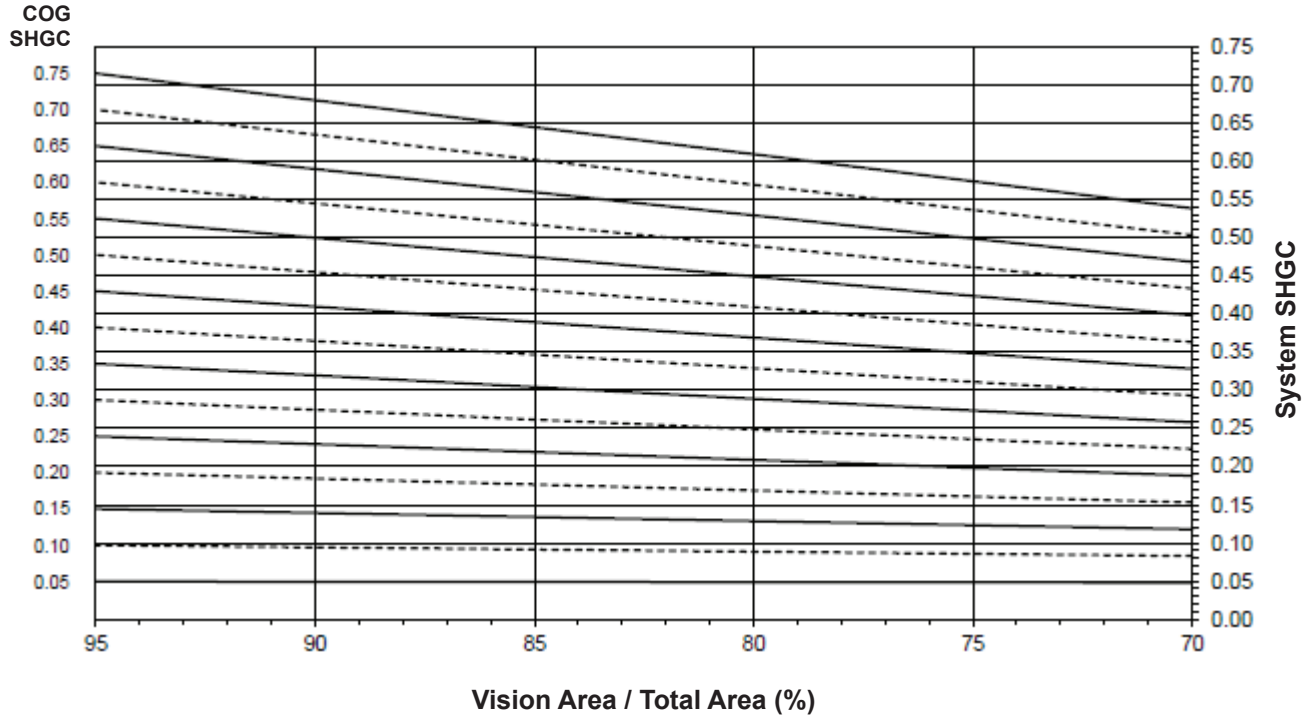
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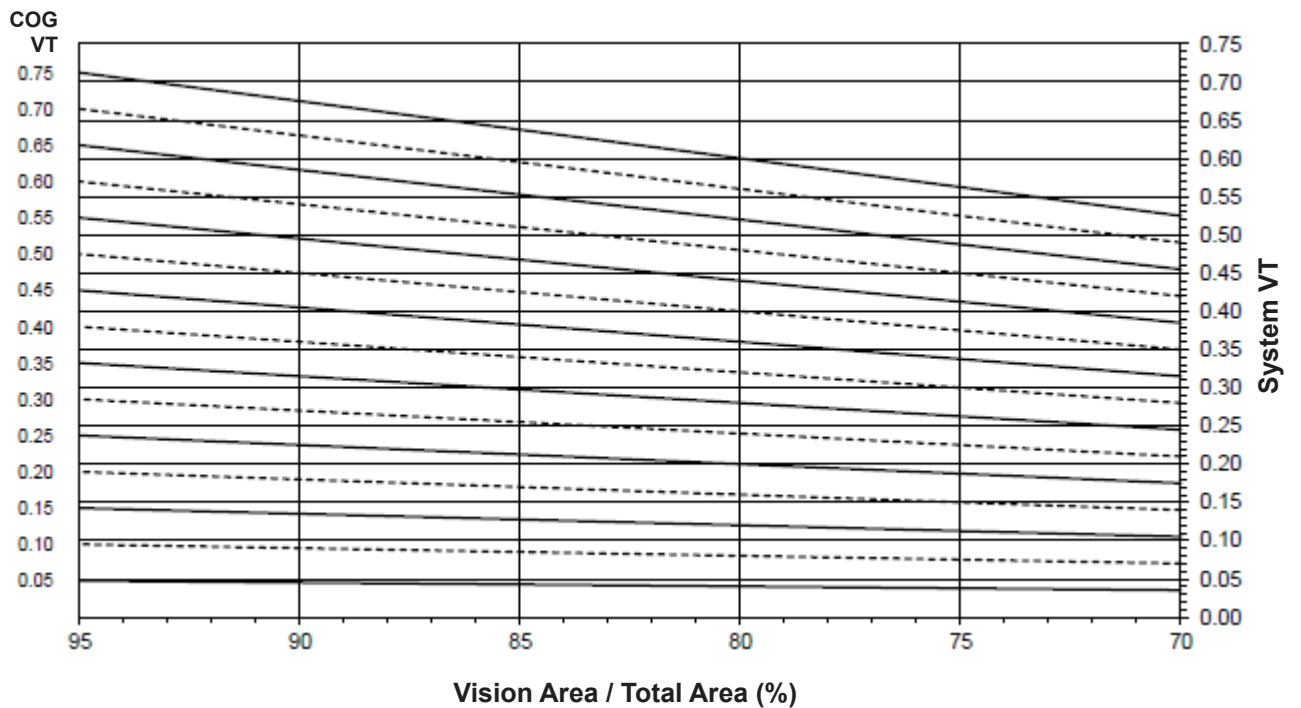
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FIXED WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area



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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.50
0.46	0.49
0.44	0.47
0.42	0.46
0.40	0.44
0.38	0.42
0.36	0.41
0.34	0.39
0.32	0.38
0.30	0.36
0.28	0.35
0.26	0.33
0.24	0.31
0.22	0.30
0.20	0.28
0.18	0.27
0.16	0.26
0.14	0.24
0.12	0.22
0.10	0.21

FIXED WINDOW WITH 1" GLAZING

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,200 mm wide by 1,500 mm high (47-1/4" by 59-1/16").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.64
0.70	0.60
0.65	0.56
0.60	0.52
0.55	0.47
0.50	0.43
0.45	0.39
0.40	0.35
0.35	0.30
0.30	0.26
0.25	0.22
0.20	0.18
0.15	0.13
0.10	0.09
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.64
0.70	0.60
0.65	0.55
0.60	0.51
0.55	0.47
0.50	0.43
0.45	0.38
0.40	0.34
0.35	0.30
0.30	0.26
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.09
0.05	0.04

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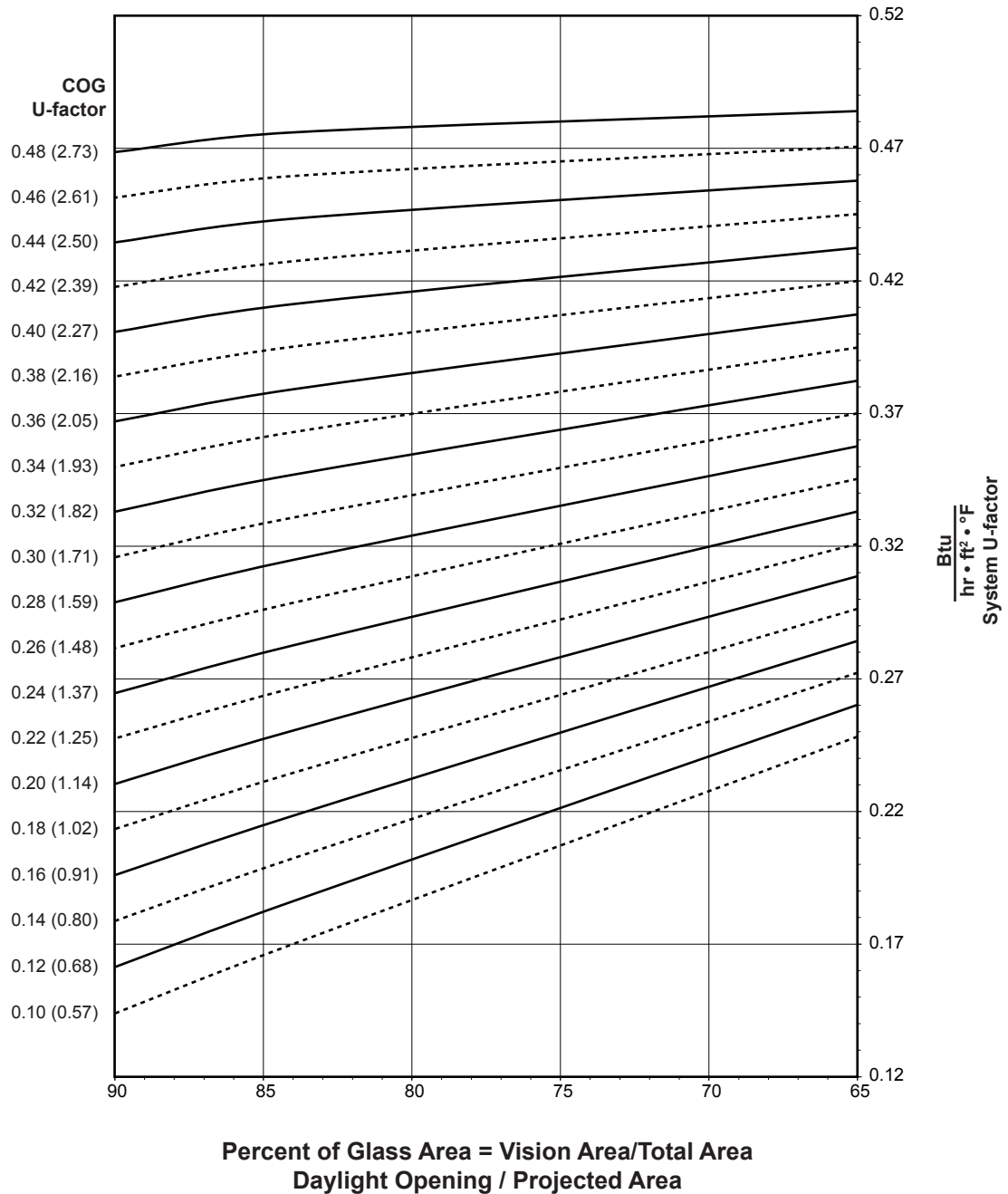
FIXED HIGH THERMAL WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

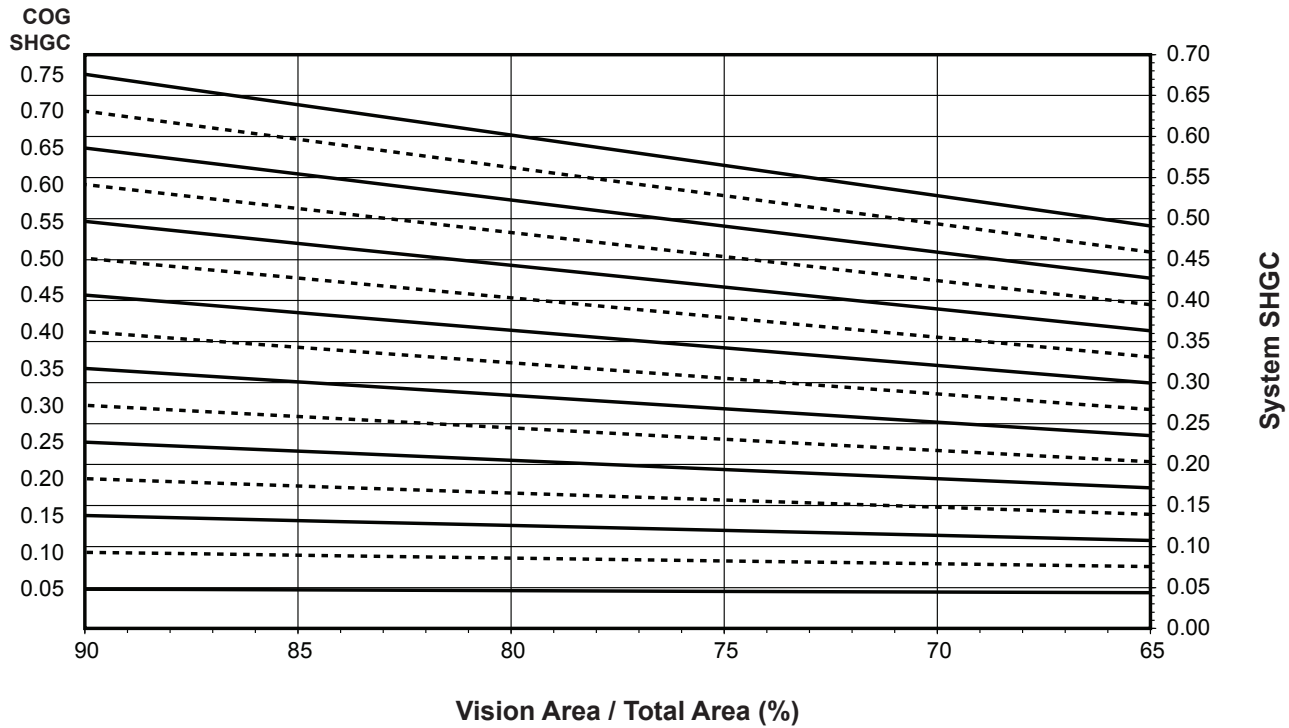
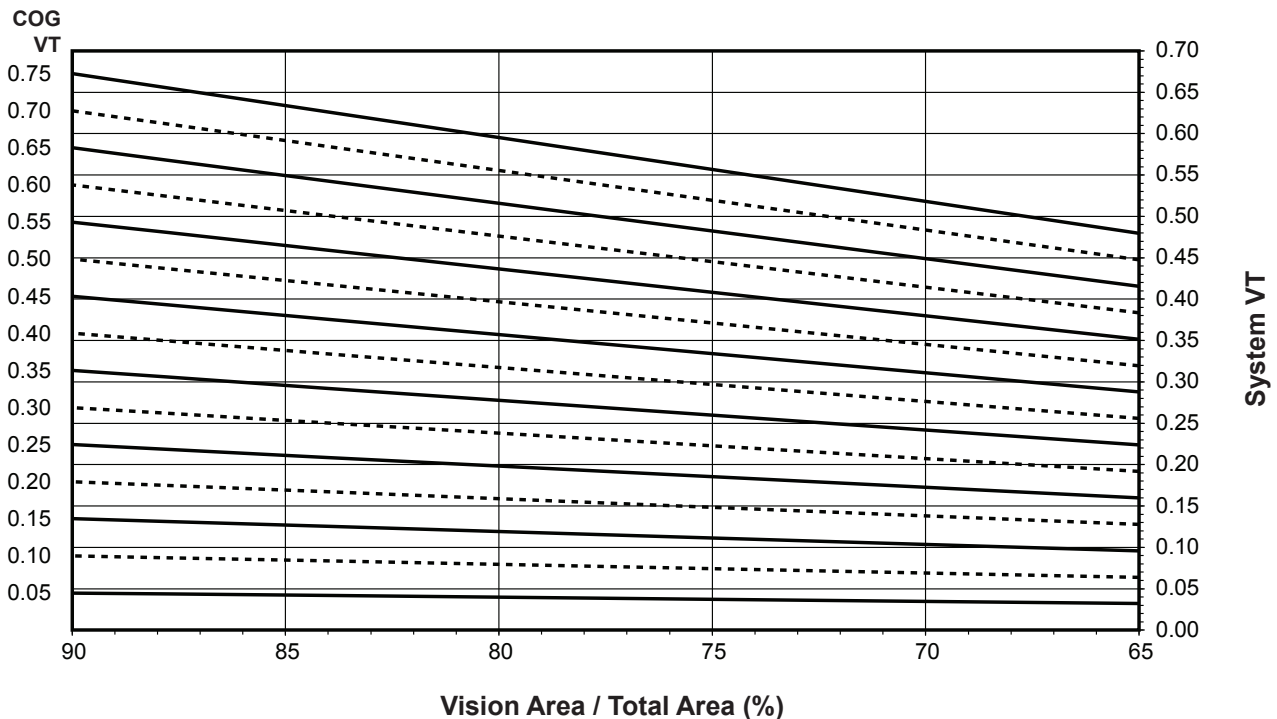
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FIXED HIGH THERMAL WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.48
0.46	0.46
0.44	0.44
0.42	0.43
0.40	0.41
0.38	0.40
0.36	0.38
0.34	0.36
0.32	0.35
0.30	0.33
0.28	0.31
0.26	0.30
0.24	0.28
0.22	0.27
0.20	0.25
0.18	0.23
0.16	0.22
0.14	0.20
0.12	0.19
0.10	0.17

**FIXED HIGH THERMAL WINDOW
WITH 1" GLAZING**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,200 mm wide by 1,500 mm high (47-1/4" by 59-1/16").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.63
0.70	0.59
0.65	0.55
0.60	0.51
0.55	0.46
0.50	0.42
0.45	0.38
0.40	0.34
0.35	0.30
0.30	0.26
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.09
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.63
0.70	0.58
0.65	0.54
0.60	0.50
0.55	0.46
0.50	0.42
0.45	0.38
0.40	0.33
0.35	0.29
0.30	0.25
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.08
0.05	0.04

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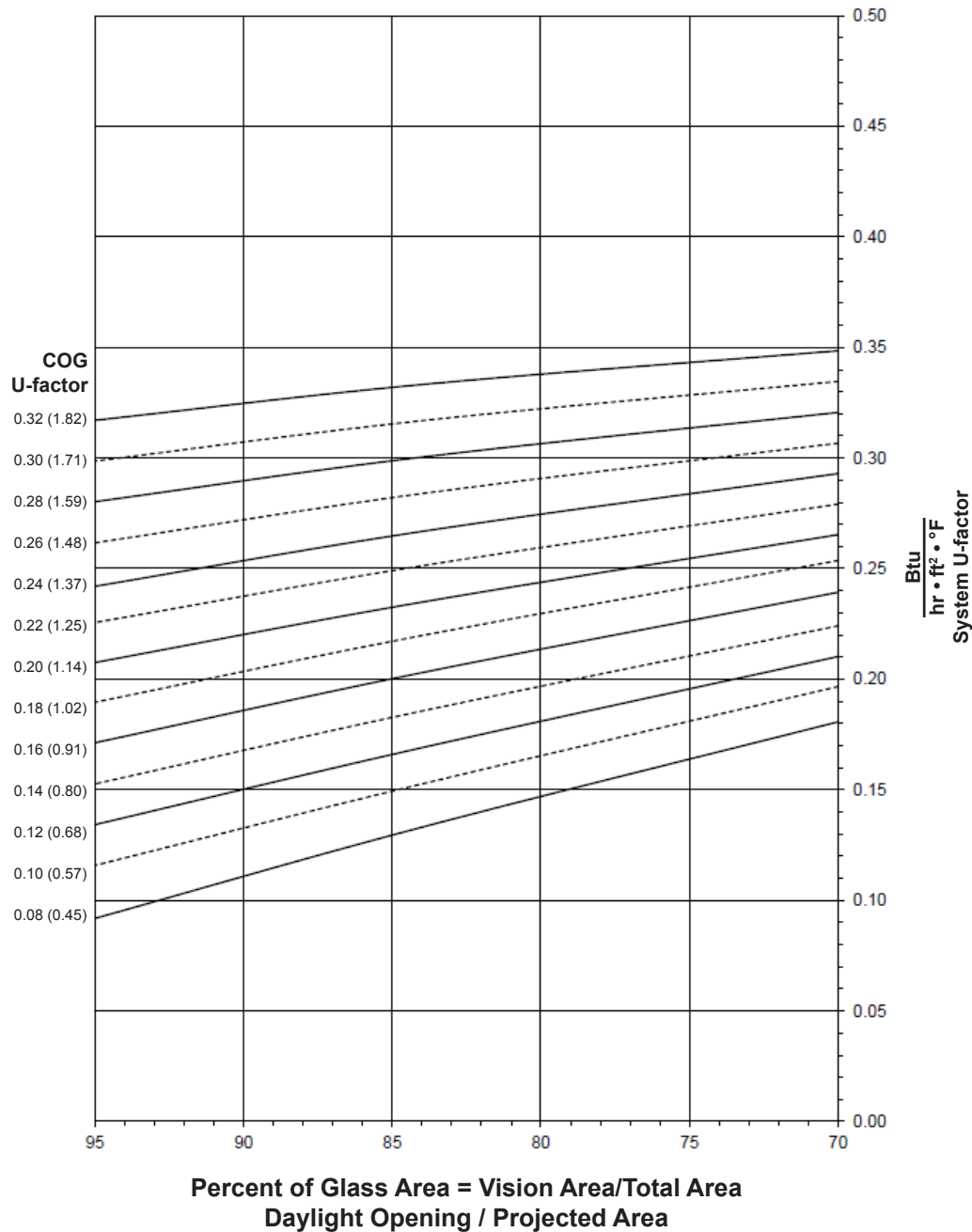
FIXED WINDOW WITH 1-3/4" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

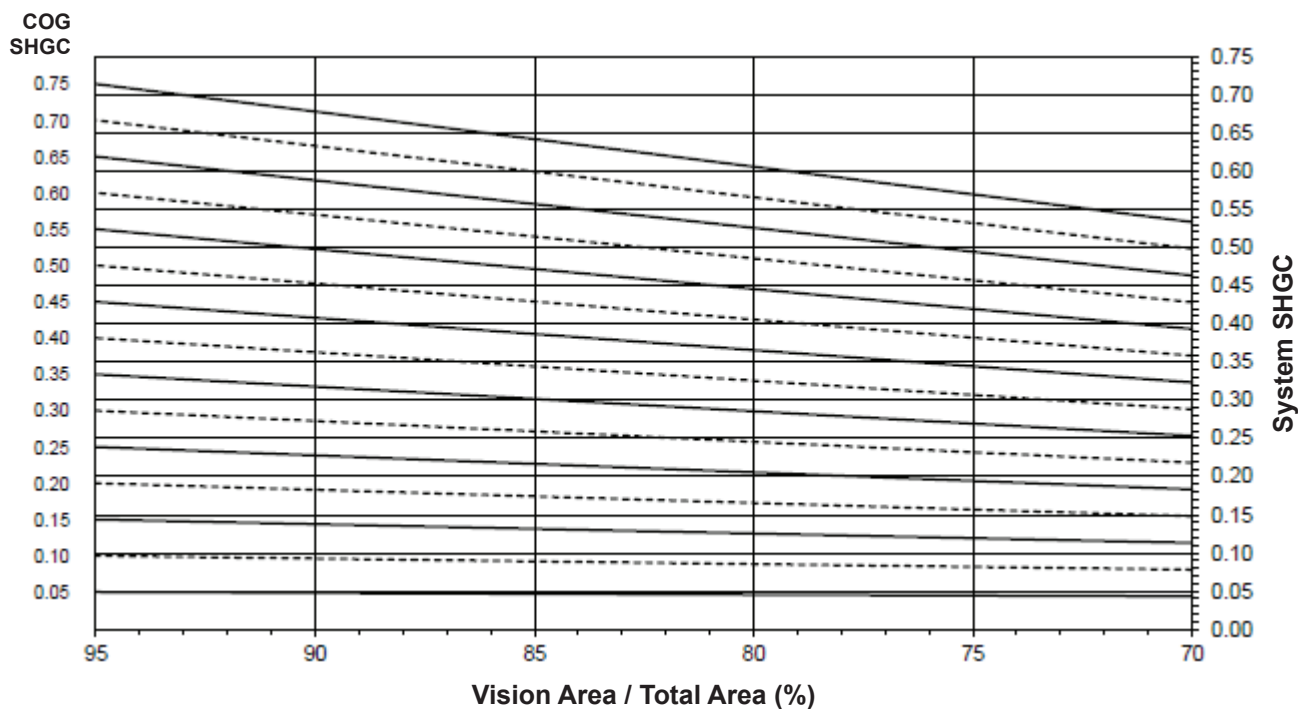
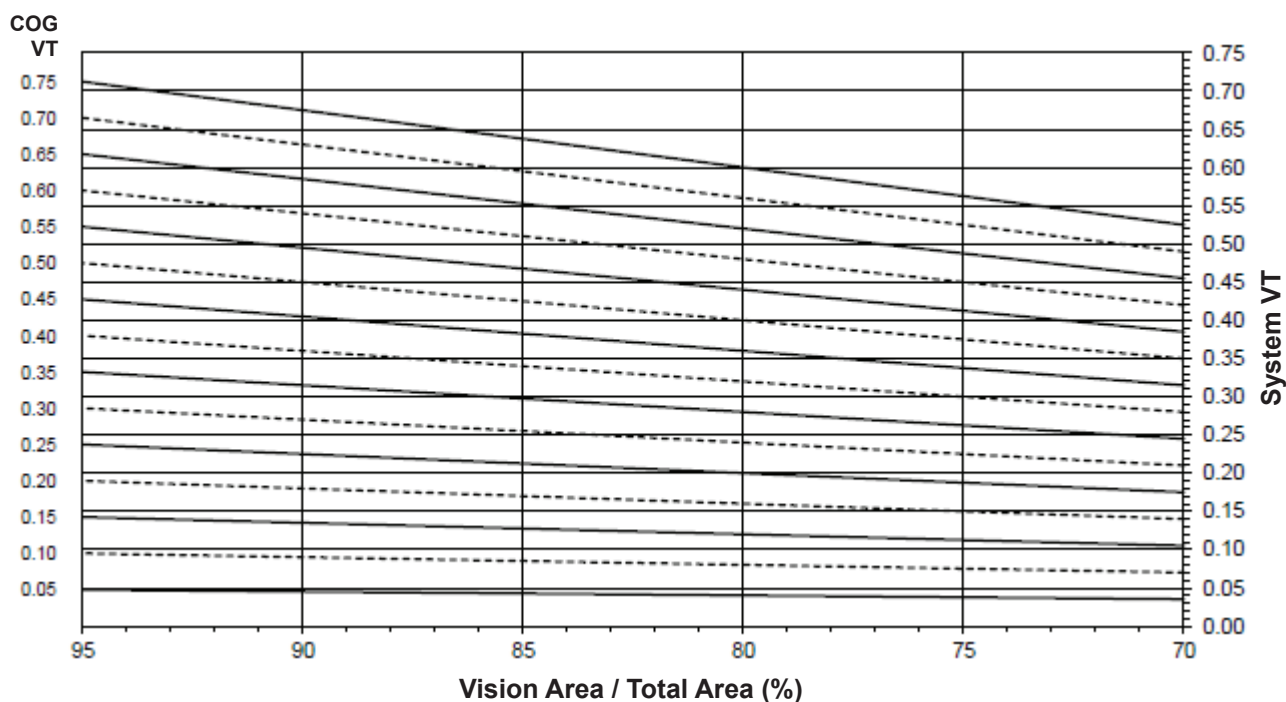
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FIXED WINDOW WITH 1-3/4" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

FIXED WINDOW WITH 1-3/4" GLAZING

Thermal Transmittance ¹ (BTU/hr • ft ² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.32	0.33
0.30	0.32
0.28	0.30
0.26	0.28
0.24	0.27
0.22	0.25
0.20	0.23
0.18	0.22
0.16	0.20
0.14	0.19
0.12	0.17
0.10	0.15
0.08	0.13

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,200 mm wide by 1,500 mm high (47-1/4" by 59-1/16").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.63
0.70	0.59
0.65	0.55
0.60	0.51
0.55	0.47
0.50	0.42
0.45	0.38
0.40	0.34
0.35	0.30
0.30	0.26
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.09
0.05	0.05

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.63
0.70	0.59
0.65	0.55
0.60	0.50
0.55	0.46
0.50	0.42
0.45	0.38
0.40	0.34
0.35	0.29
0.30	0.25
0.25	0.21
0.20	0.17
0.15	0.13
0.10	0.08
0.05	0.04

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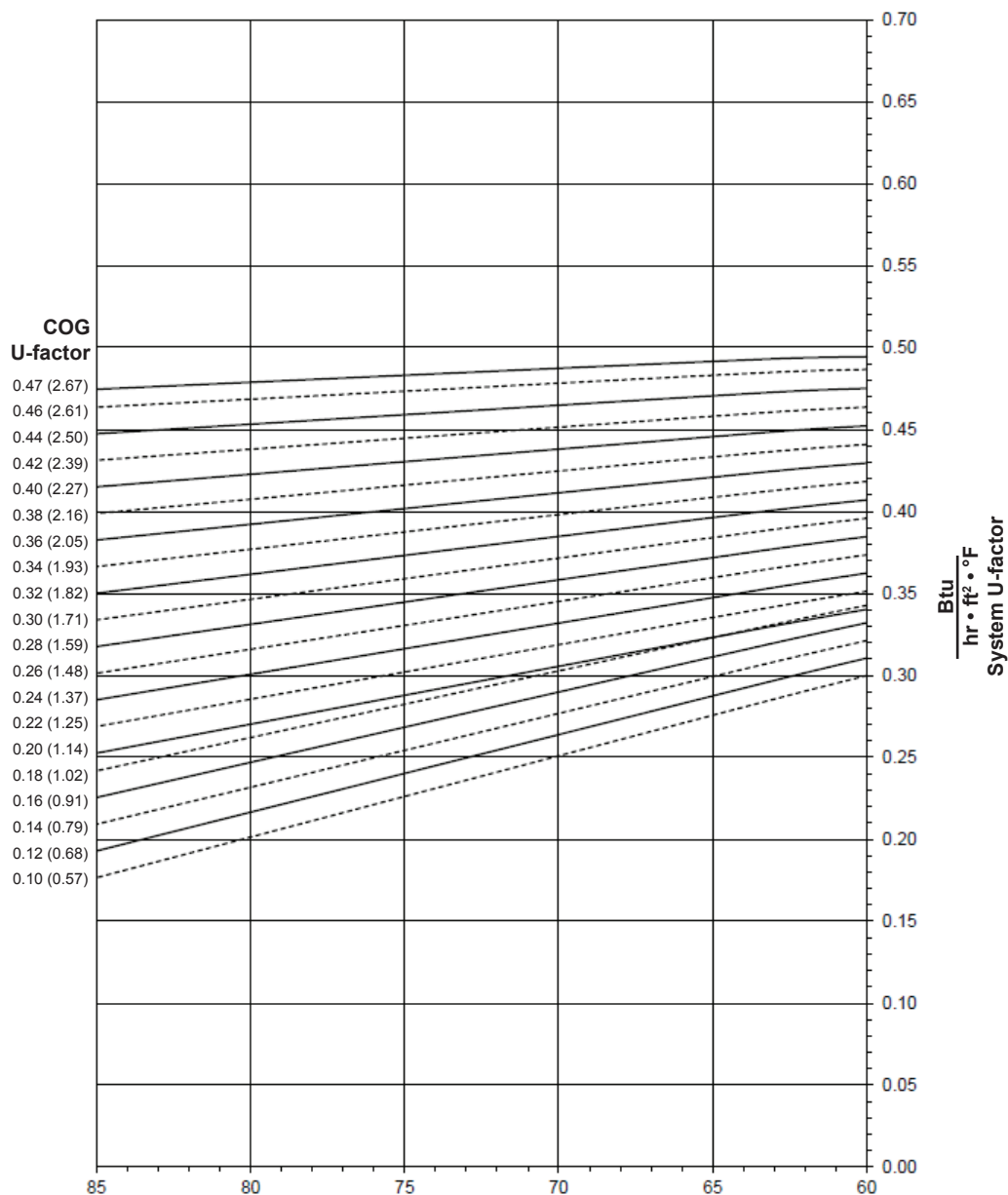
PROJECT-IN WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area

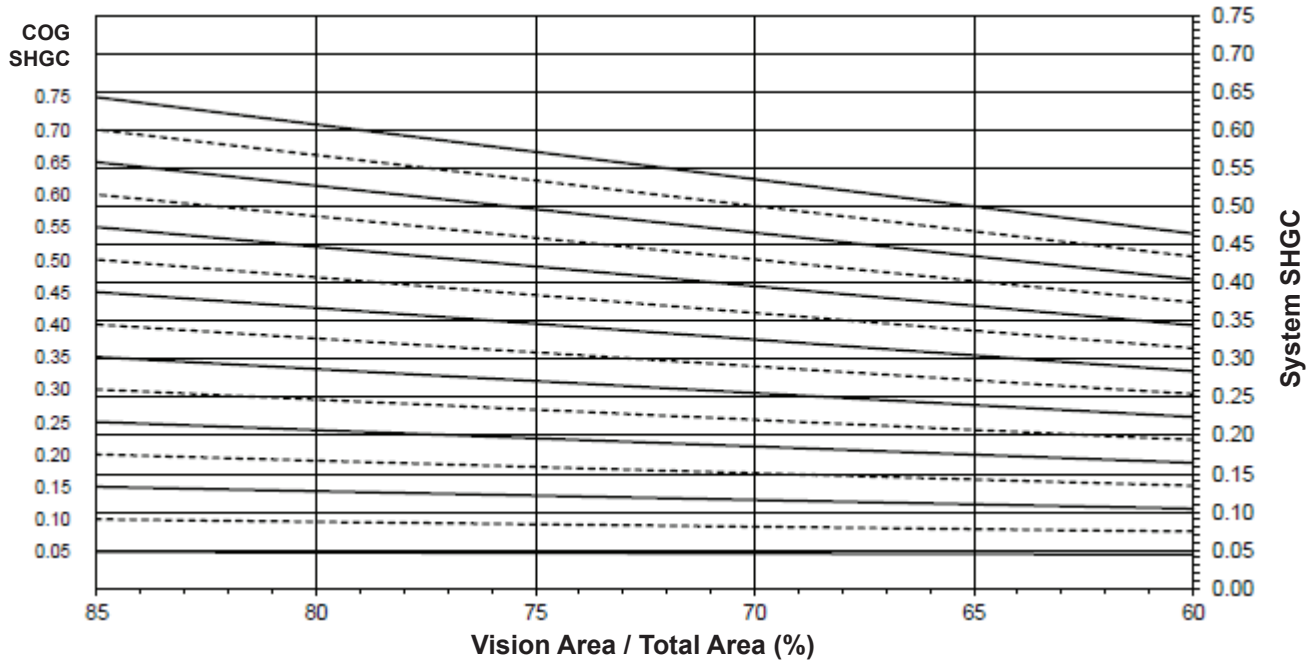
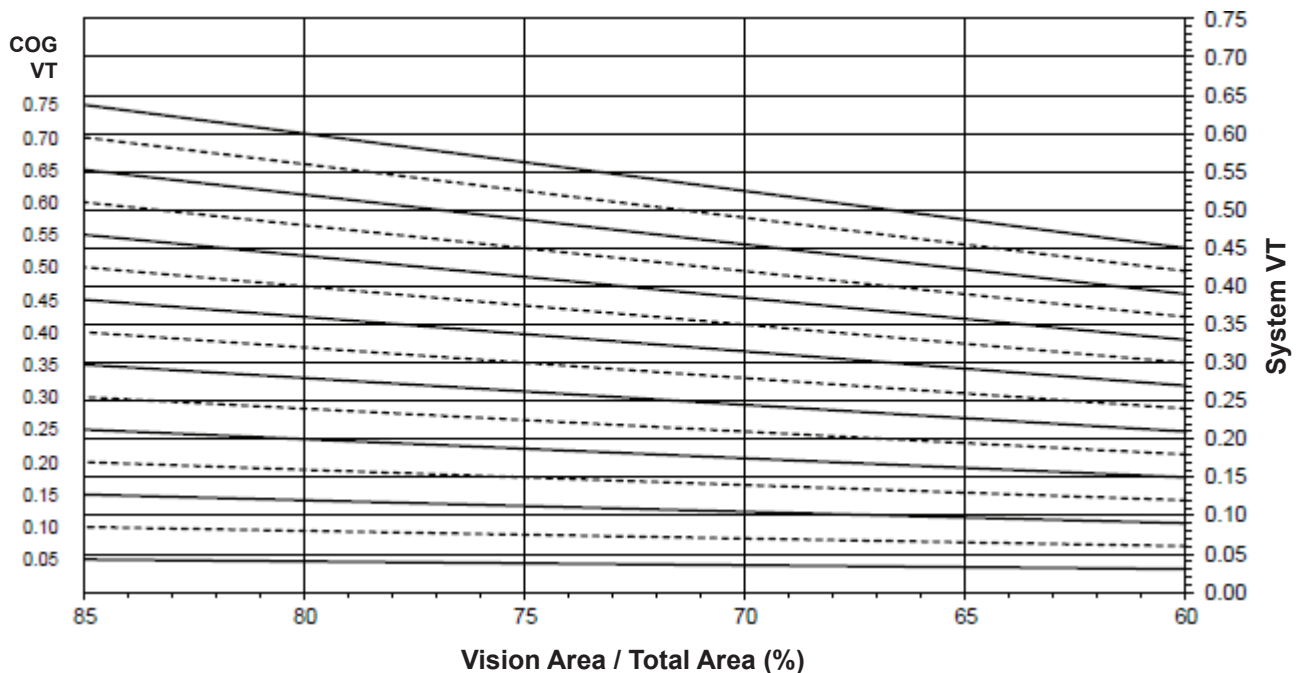
Percent of Glass Area = Vision Area/Total Area
Daylight Opening / Projected Area

Notes for System U-factor, SHGC and VT charts:

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.

PROJECT-IN WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.47	0.49
0.46	0.48
0.44	0.47
0.42	0.46
0.40	0.45
0.38	0.44
0.36	0.42
0.34	0.41
0.32	0.40
0.30	0.39
0.28	0.38
0.26	0.36
0.24	0.35
0.22	0.34
0.20	0.33
0.18	0.33
0.16	0.32
0.14	0.31
0.12	0.30
0.10	0.28

**PROJECT-IN WINDOW
WITH 1" GLAZING**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,500 mm wide by 600 mm high (59-1/16" by 23-5/8").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.49
0.70	0.46
0.65	0.42
0.60	0.39
0.55	0.36
0.50	0.33
0.45	0.30
0.40	0.27
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.11
0.10	0.08
0.05	0.04

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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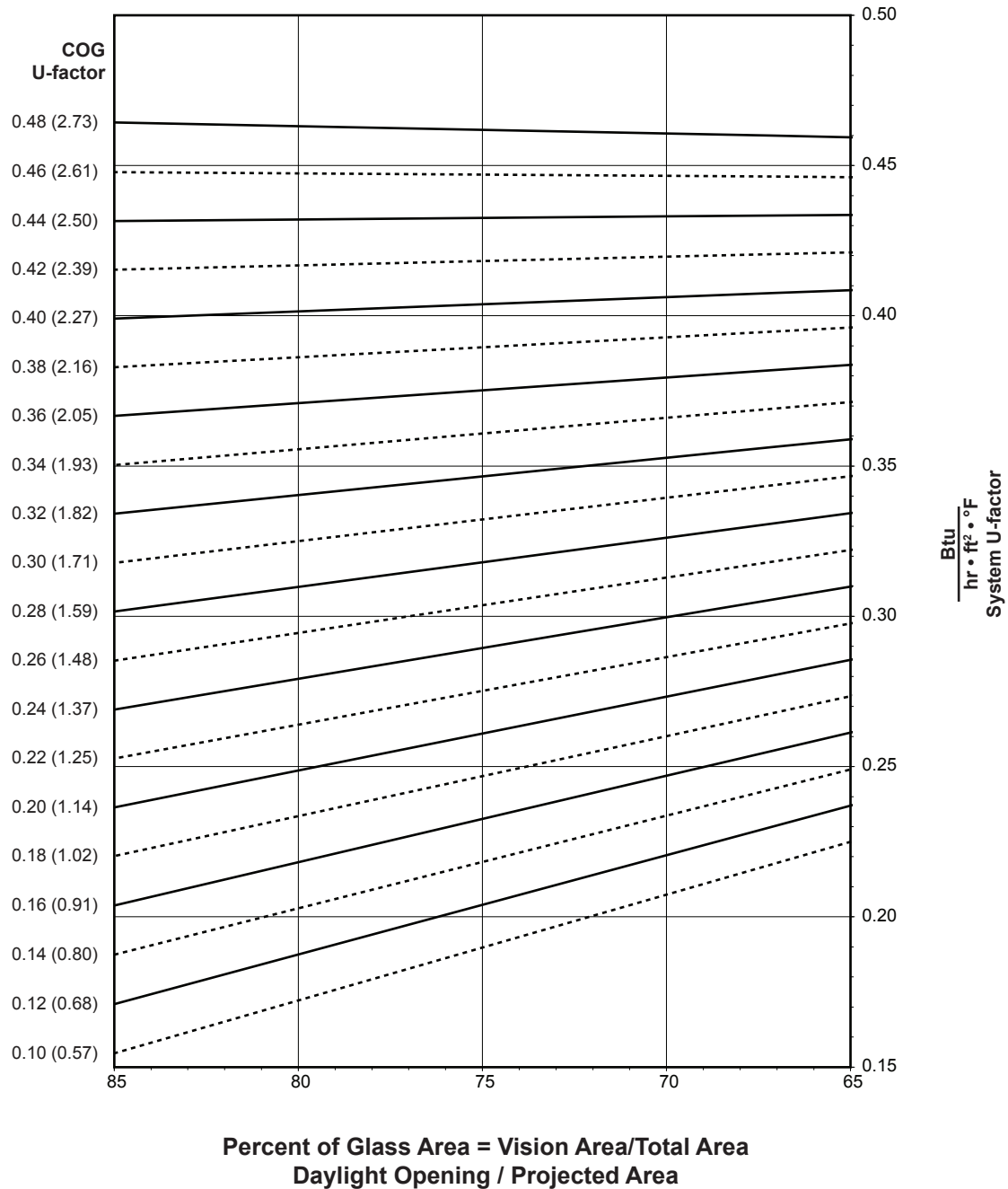
PROJECT-IN HIGH THERMAL WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.

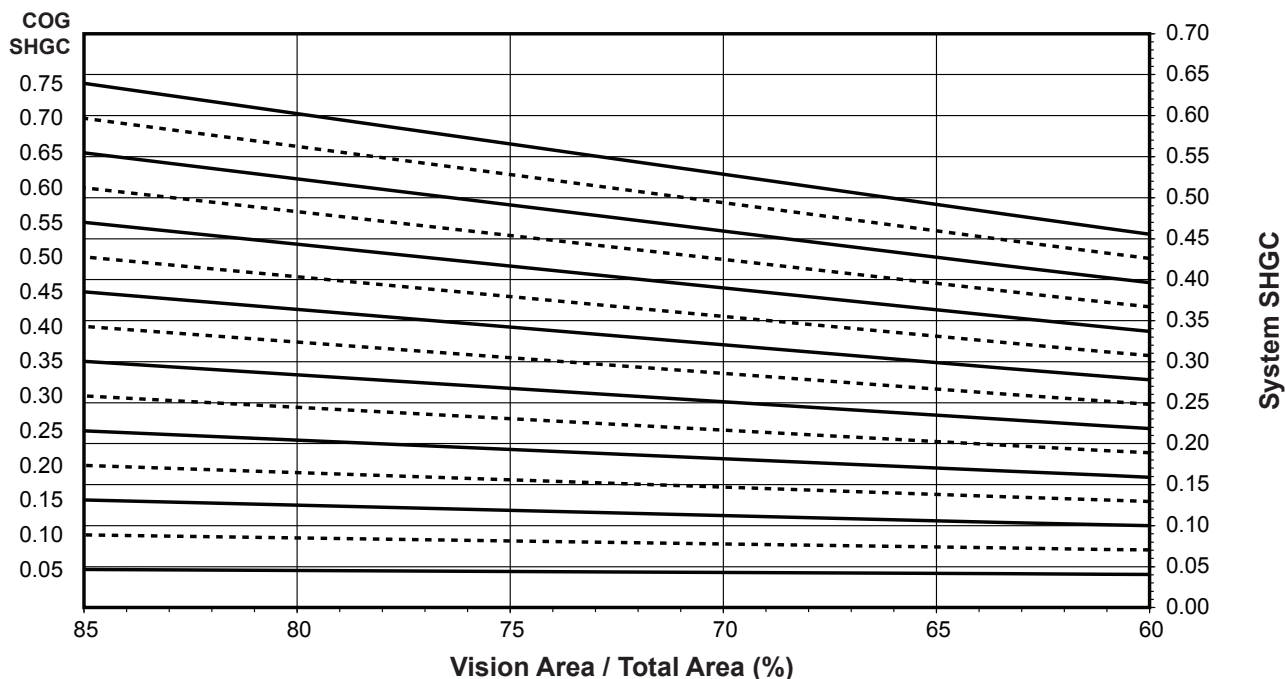
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Kawneer reserves the right to change configuration without prior notice when deemed necessary for product improvement.

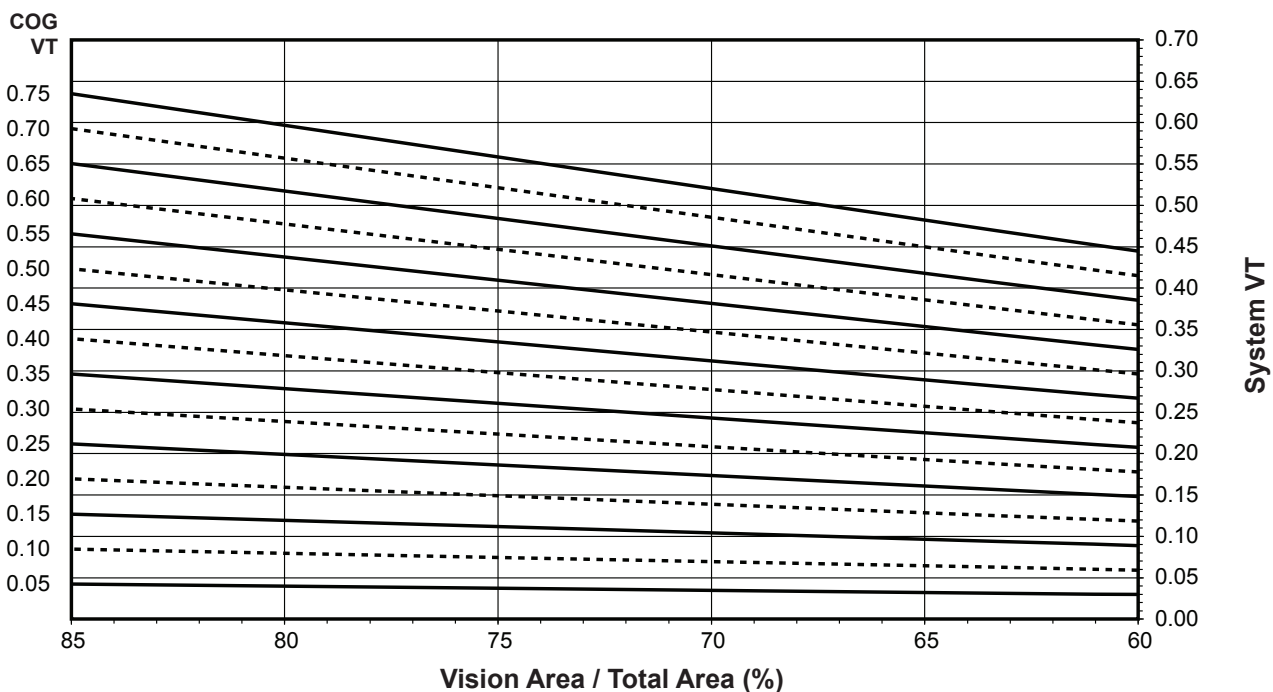
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PROJECT-IN HIGH THERMAL WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision Area



System Visible Transmittance (VT) vs Percent of Vision Area



Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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Thermal Transmittance ¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.46
0.46	0.45
0.44	0.43
0.42	0.42
0.40	0.41
0.38	0.40
0.36	0.39
0.34	0.37
0.32	0.36
0.30	0.35
0.28	0.34
0.26	0.33
0.24	0.31
0.22	0.30
0.20	0.29
0.18	0.28
0.16	0.27
0.14	0.25
0.12	0.24
0.10	0.23

**PROJECT-IN HIGH THERMAL WINDOW
WITH 1" GLAZING**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,500 mm wide by 600 mm high (59-1/16" by 23-5/8").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.48
0.70	0.45
0.65	0.42
0.60	0.39
0.55	0.35
0.50	0.32
0.45	0.29
0.40	0.26
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.10
0.10	0.07
0.05	0.04

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.34
0.50	0.31
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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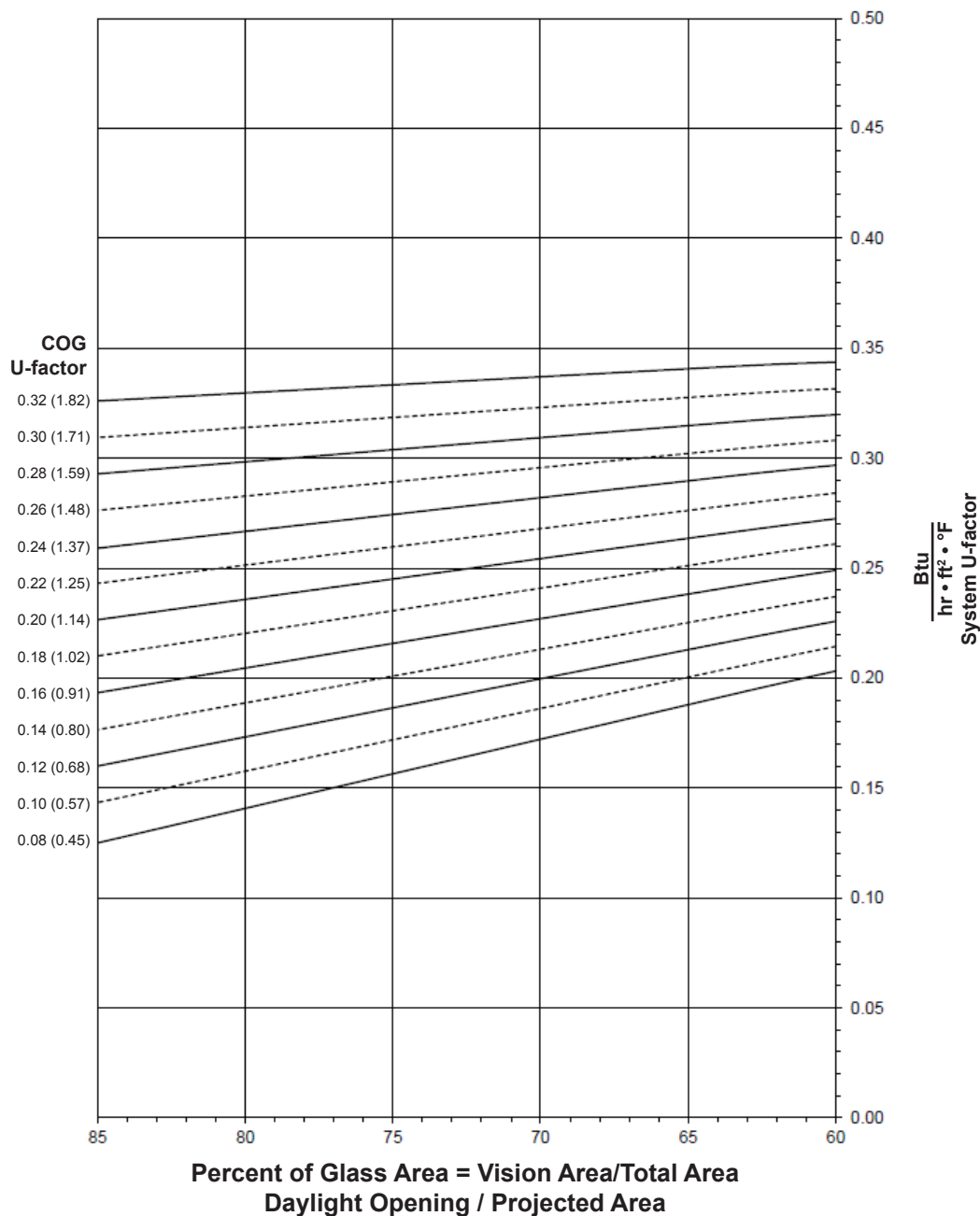
PROJECT-IN WINDOW WITH 1-3/4" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

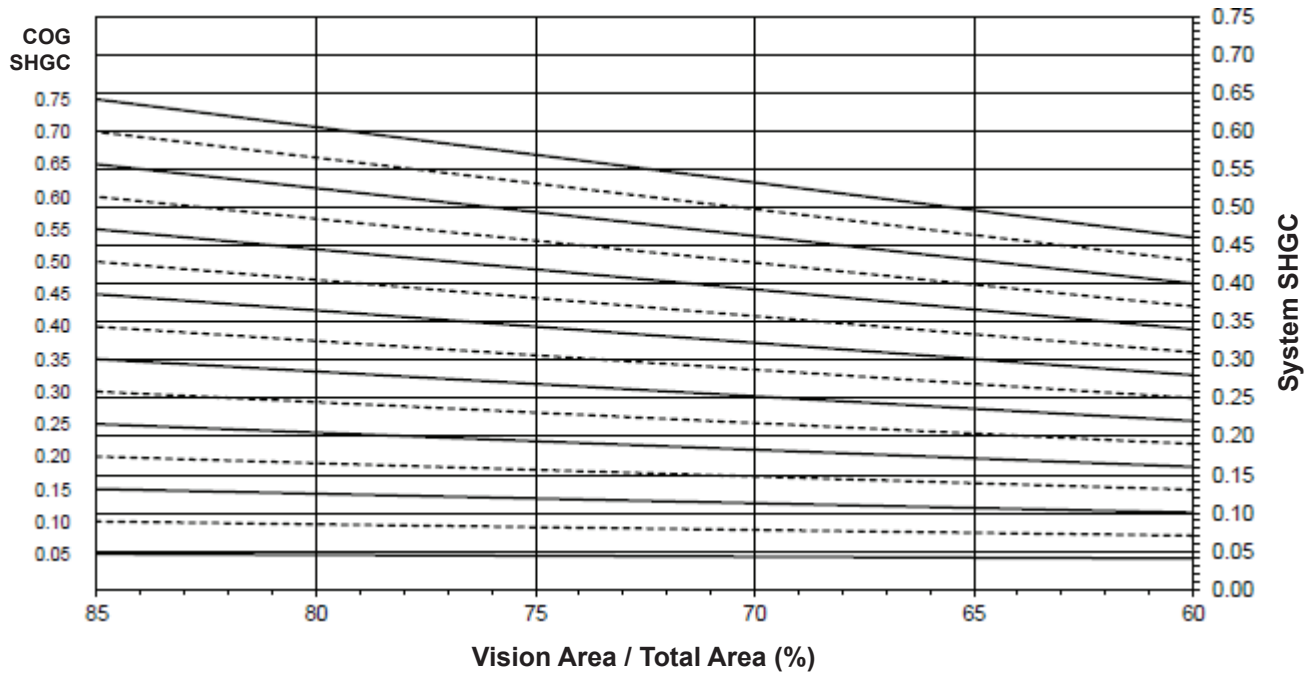
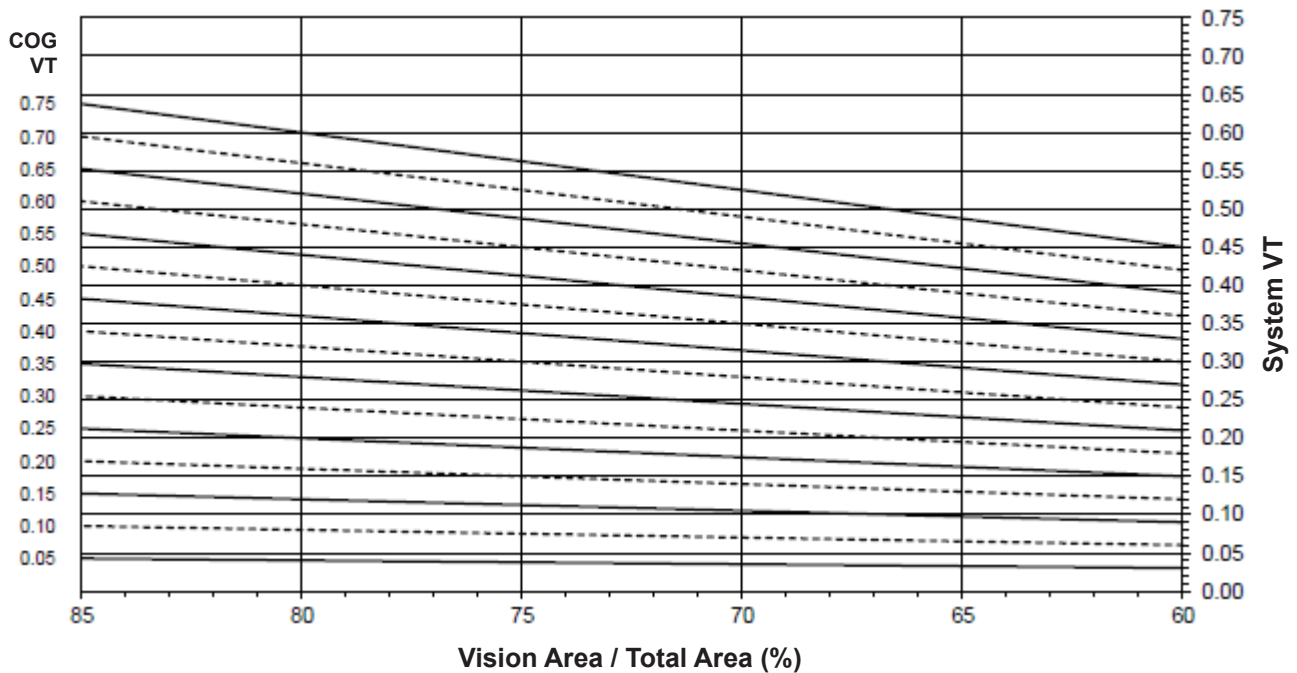
Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

Glass properties are based on center of glass values and are obtained from your glass supplier.

PROJECT-IN WINDOW WITH 1-3/4" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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PROJECT-IN WINDOW WITH 1-3/4" GLAZING

Thermal Transmittance ¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.32	0.34
0.30	0.33
0.28	0.32
0.26	0.30
0.24	0.29
0.22	0.28
0.20	0.27
0.18	0.25
0.16	0.24
0.14	0.23
0.12	0.22
0.10	0.21
0.08	0.19

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,500 mm wide by 600 mm high (59-1/16" by 23-5/8").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.48
0.70	0.45
0.65	0.42
0.60	0.39
0.55	0.36
0.50	0.33
0.45	0.29
0.40	0.26
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.10
0.10	0.07
0.05	0.04

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03

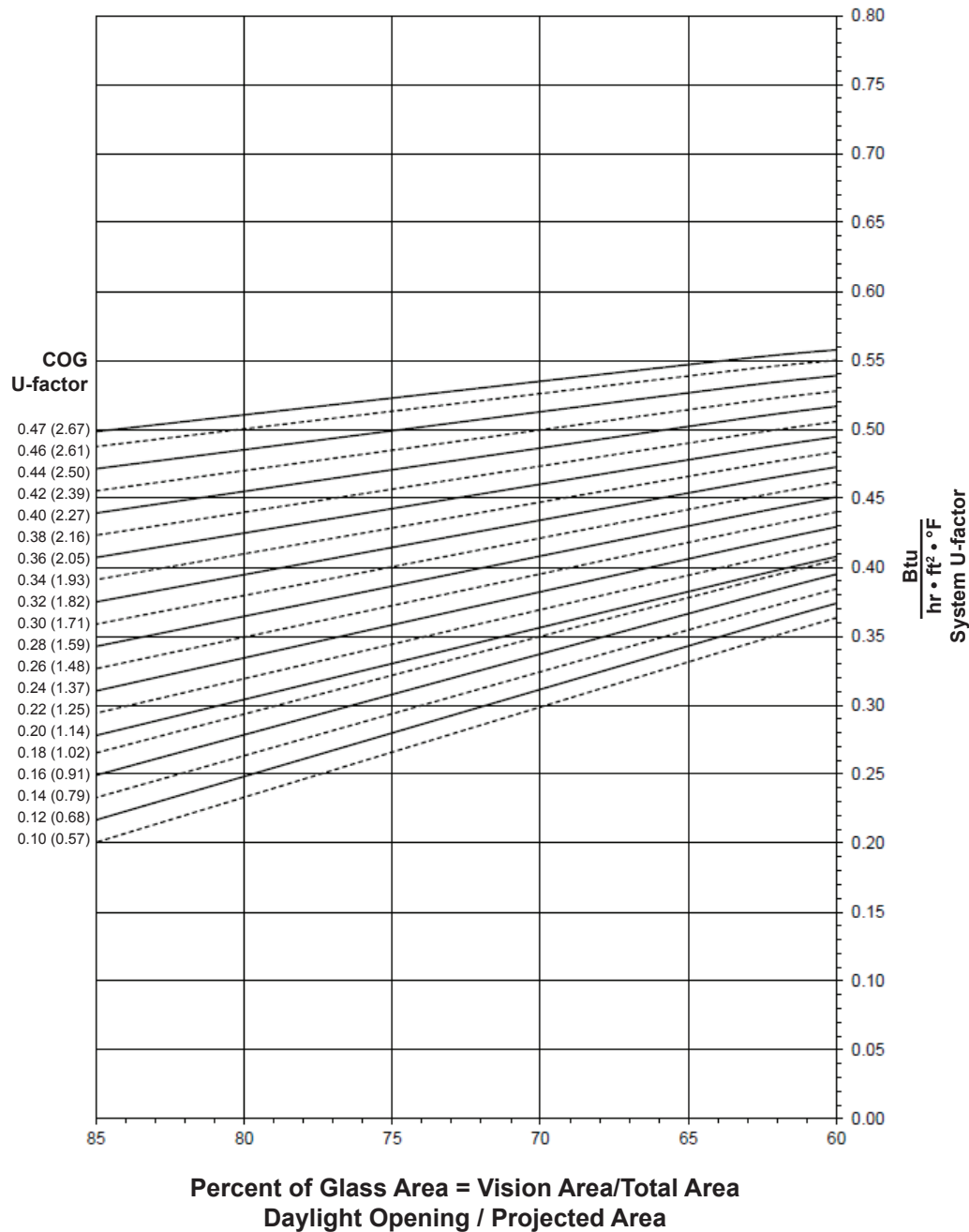
PROJECT-OUT WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

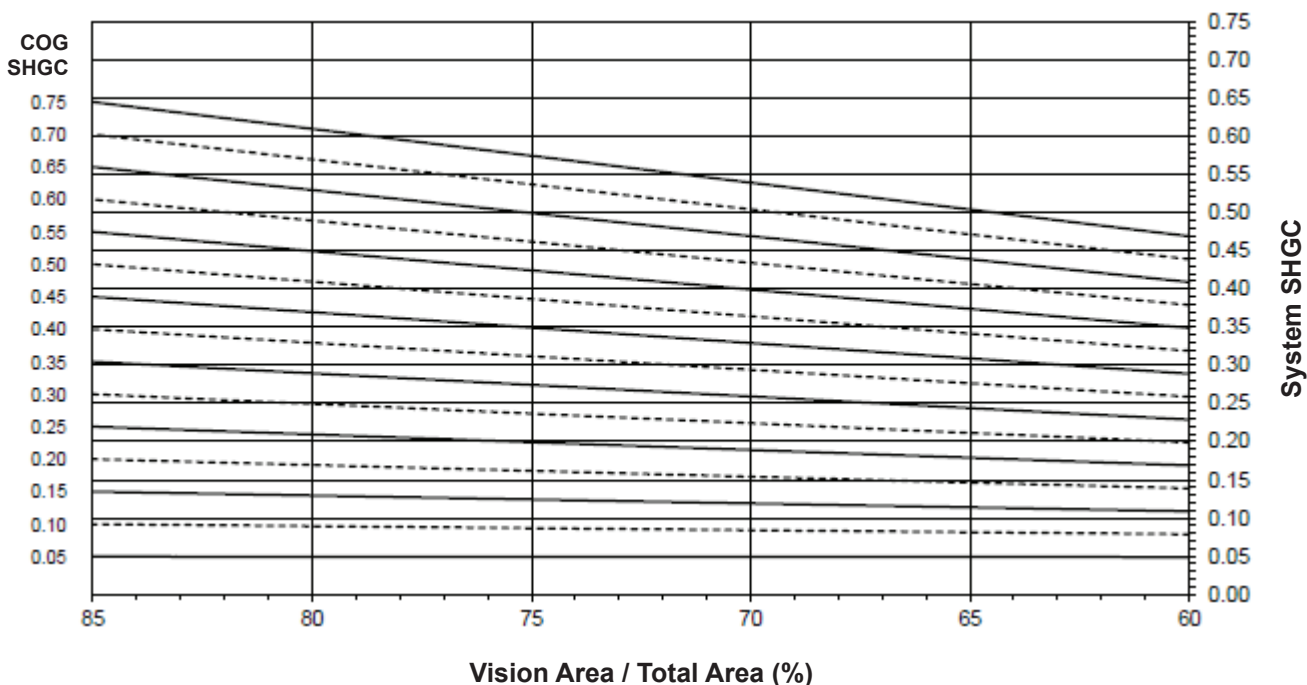
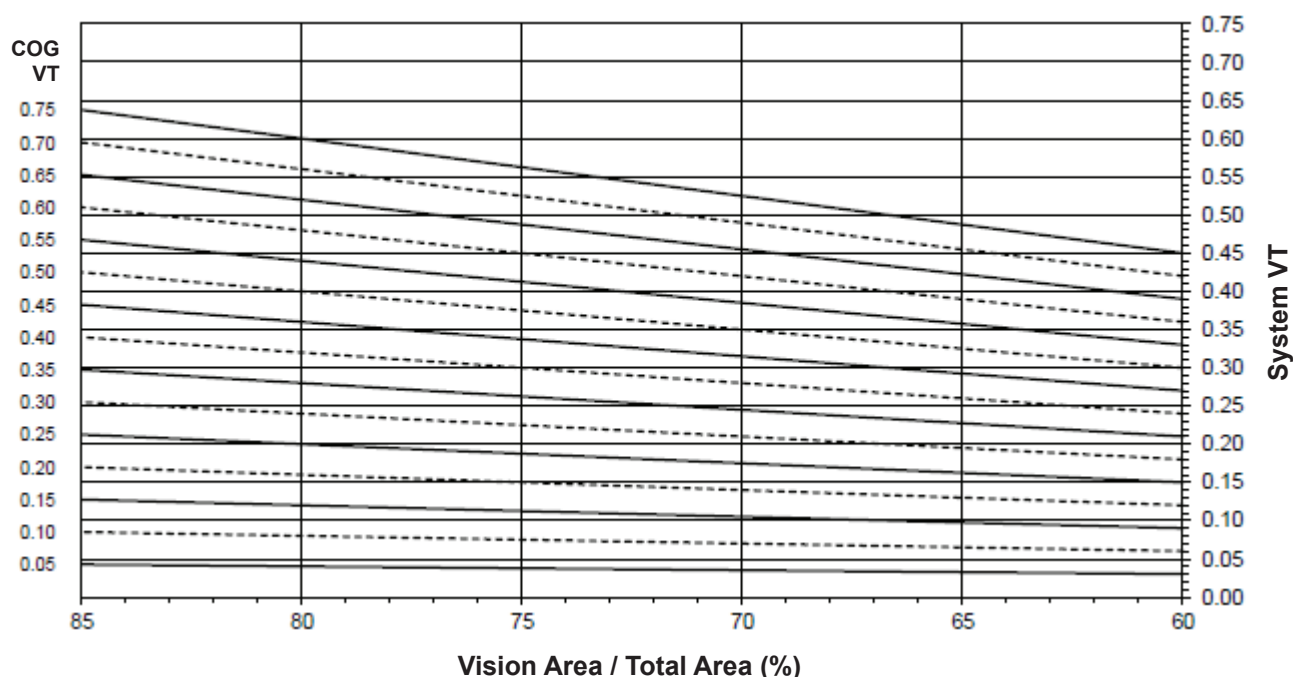
Glass properties are based on center of glass values and are obtained from your glass supplier.

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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PROJECT-OUT WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.55
0.46	0.54
0.44	0.53
0.42	0.52
0.40	0.51
0.38	0.50
0.36	0.48
0.34	0.47
0.32	0.46
0.30	0.45
0.28	0.44
0.26	0.43
0.24	0.41
0.22	0.40
0.20	0.39
0.18	0.39
0.16	0.38
0.14	0.37
0.12	0.35
0.10	0.34

**PROJECT-OUT WINDOW
WITH 1" GLAZING**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,500 mm wide by 600 mm high (59-1/16" by 23-5/8").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.49
0.70	0.46
0.65	0.43
0.60	0.40
0.55	0.37
0.50	0.33
0.45	0.30
0.40	0.27
0.35	0.24
0.30	0.21
0.25	0.18
0.20	0.14
0.15	0.11
0.10	0.08
0.05	0.05

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03

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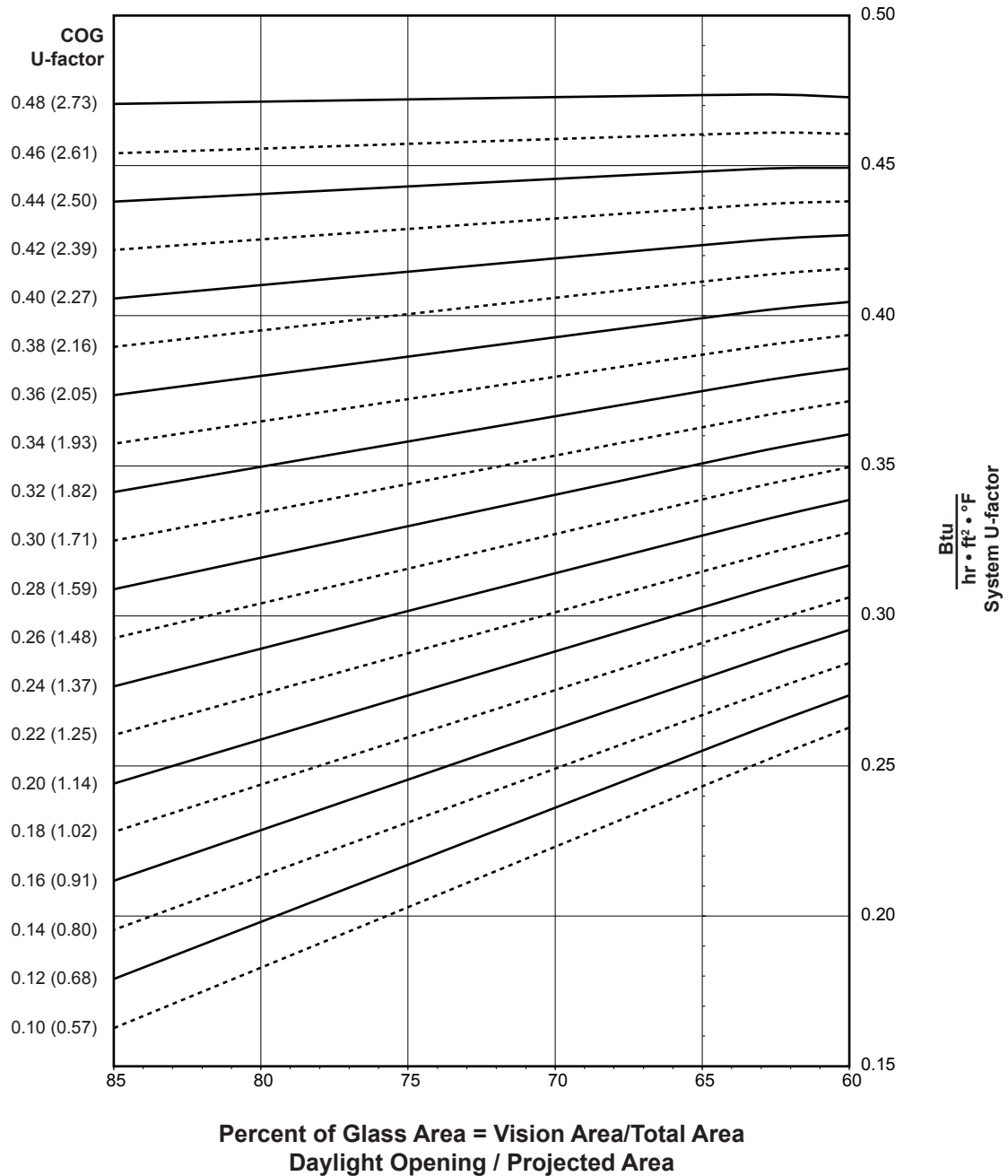
PROJECT-OUT HIGH THERMAL WINDOW WITH 1" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

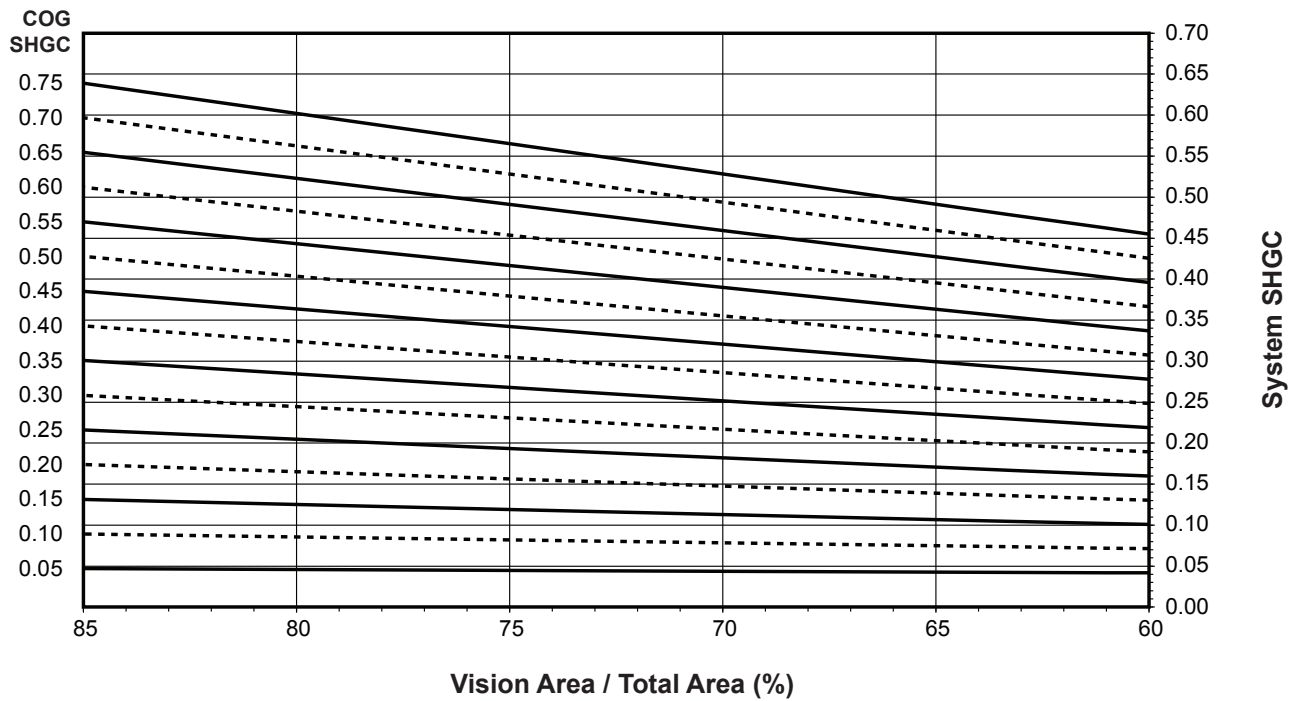
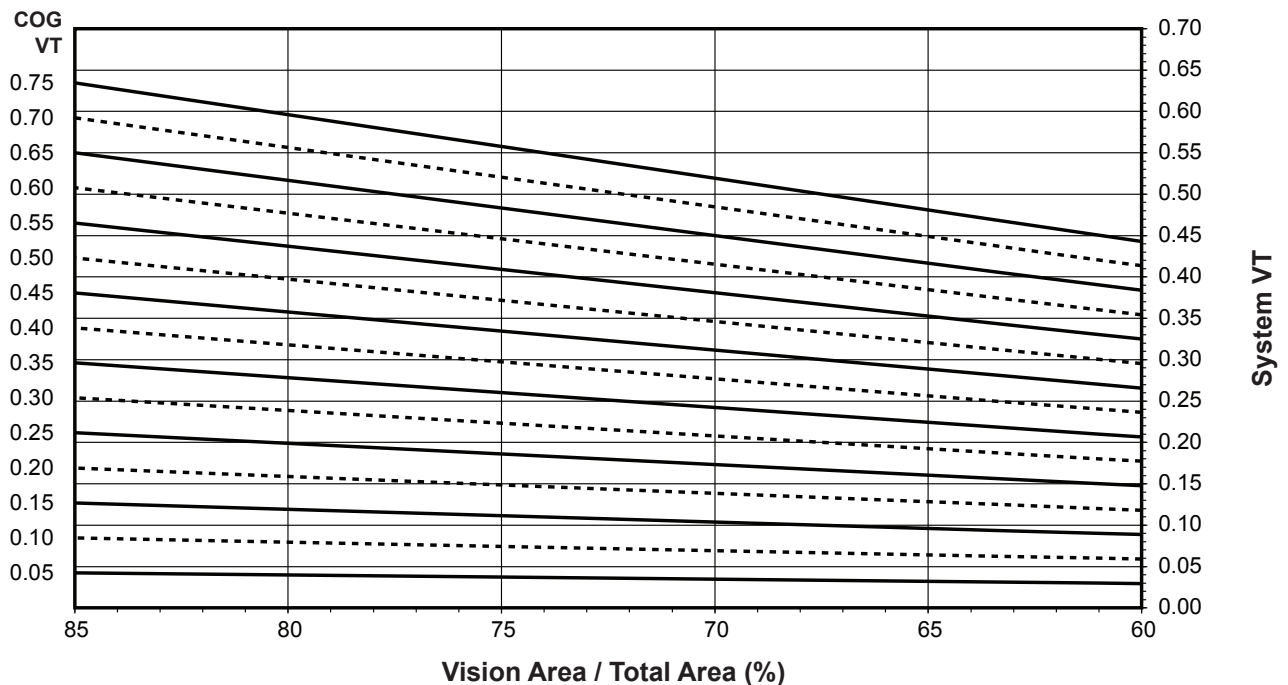
Glass properties are based on center of glass values and are obtained from your glass supplier.

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PROJECT-OUT HIGH THERMAL WINDOW WITH 1" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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Thermal Transmittance¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.48	0.47
0.46	0.46
0.44	0.45
0.42	0.44
0.40	0.43
0.38	0.41
0.36	0.40
0.34	0.39
0.32	0.38
0.30	0.37
0.28	0.35
0.26	0.34
0.24	0.33
0.22	0.32
0.20	0.31
0.18	0.30
0.16	0.28
0.14	0.27
0.12	0.26
0.10	0.25

**PROJECT-OUT HIGH THERMAL WINDOW
WITH 1" GLAZING**

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,500 mm wide by 600 mm high (59-1/16" by 23-5/8").

SHGC Matrix²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.48
0.70	0.45
0.65	0.42
0.60	0.39
0.55	0.35
0.50	0.32
0.45	0.29
0.40	0.26
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.10
0.10	0.07
0.05	0.04

Visible Transmittance²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.37
0.55	0.34
0.50	0.31
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.12
0.15	0.09
0.10	0.06
0.05	0.03

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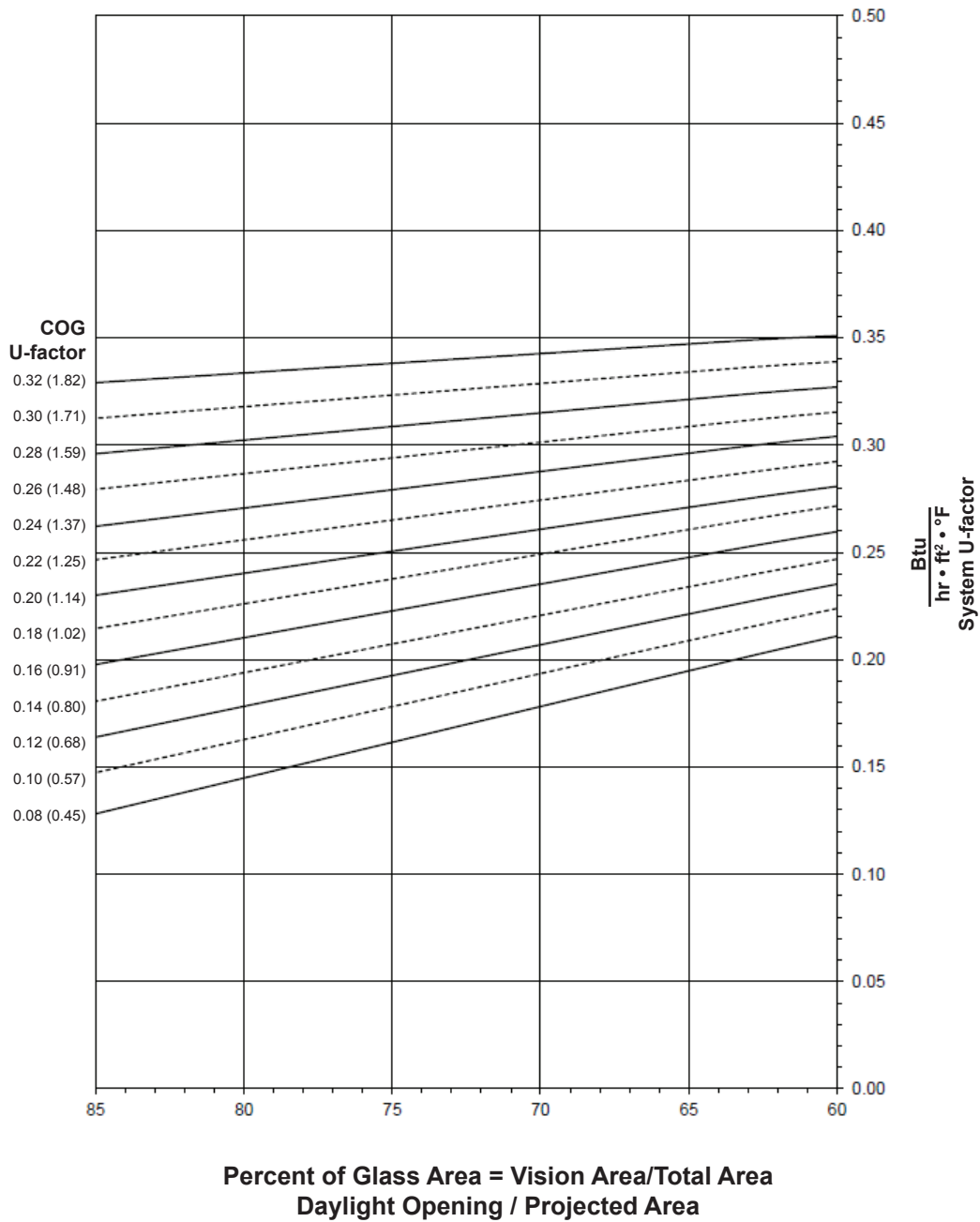
PROJECT-OUT WINDOW WITH 1-3/4" GLAZING

Note:

Values in parentheses are metric.

COG = Center of Glass.

Charts are generated per AAMA 507

System U-factor vs Percent of Glass Area**Notes for System U-factor, SHGC and VT charts:**

For glass values that are not listed, linear interpolation is permitted.

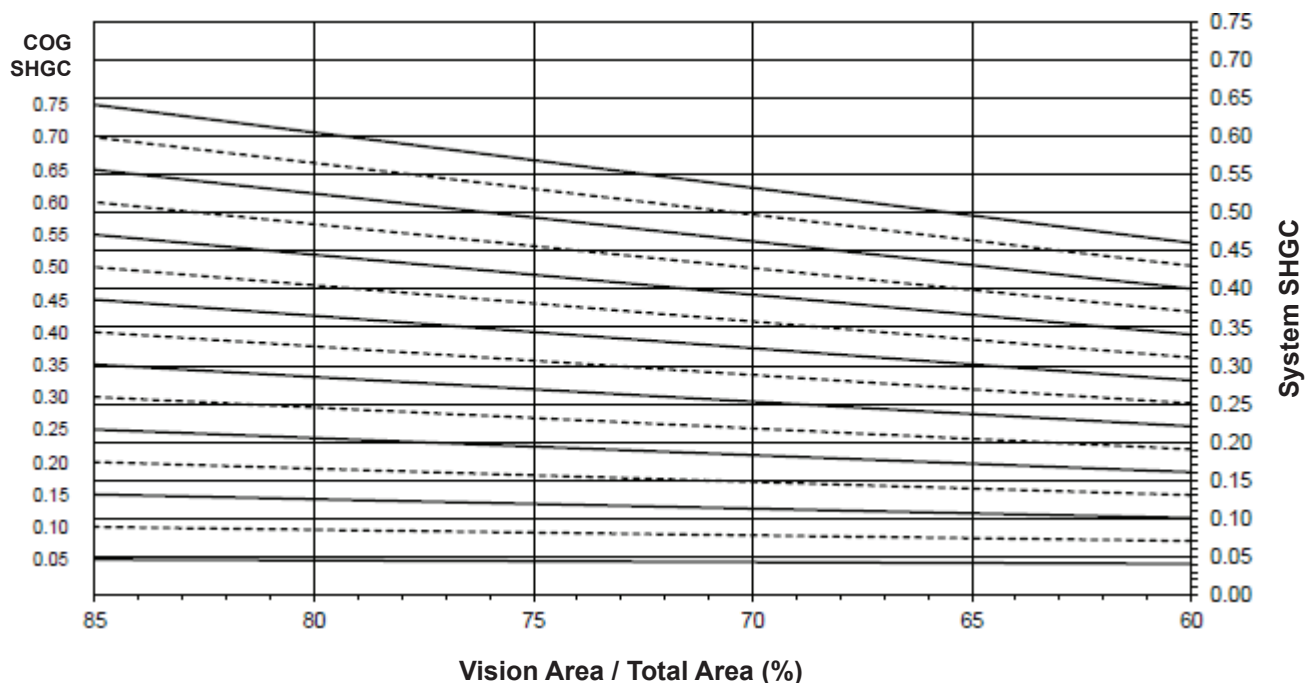
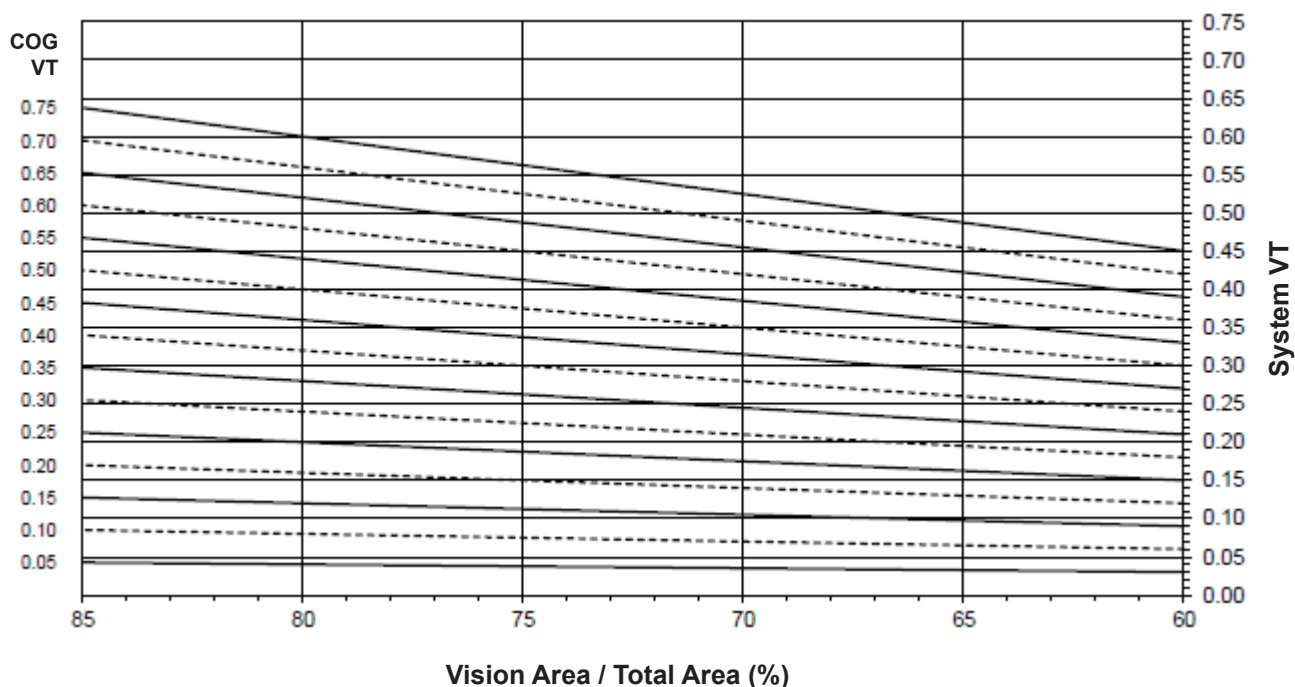
Glass properties are based on center of glass values and are obtained from your glass supplier.

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PROJECT-OUT WINDOW WITH 1-3/4" GLAZING

System Solar Heat Gain Coefficient (SHGC) vs Percent of Vision AreaSystem Visible Transmittance (VT) vs Percent of Vision Area

Laws and building and safety codes governing the design and use of glazed entrance, window, and curtain wall products vary widely. Kawneer does not control the selection of product configurations, operating hardware, or glazing materials, and assumes no responsibility therefor.

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PROJECT-OUT WINDOW WITH 1-3/4" GLAZING

Thermal Transmittance ¹ (BTU/hr • ft² • °F)

Glass U-Factor ³	Overall U-Factor ⁴
0.32	0.35
0.30	0.34
0.28	0.32
0.26	0.31
0.24	0.30
0.22	0.29
0.20	0.27
0.18	0.26
0.16	0.25
0.14	0.24
0.12	0.23
0.10	0.21
0.08	0.20

NOTE: For glass values that are not listed, linear interpolation is permitted.

1. U-Factors are determined in accordance with NFRC 100.
2. SHGC and VT values are determined in accordance with NFRC 200.
3. Glass properties are based on center of glass values and are obtained from your glass supplier.
4. Overall U-Factor, SHGC, and VT Matrices are based on the standard NFRC specimen size of 1,500 mm wide by 600 mm high (59-1/16" by 23-5/8").

SHGC Matrix ²

Glass SHGC ³	Overall SHGC ⁴
0.75	0.48
0.70	0.45
0.65	0.42
0.60	0.39
0.55	0.36
0.50	0.33
0.45	0.29
0.40	0.26
0.35	0.23
0.30	0.20
0.25	0.17
0.20	0.14
0.15	0.10
0.10	0.07
0.05	0.04

Visible Transmittance ²

Glass VT ³	Overall VT ⁴
0.75	0.47
0.70	0.44
0.65	0.41
0.60	0.38
0.55	0.35
0.50	0.32
0.45	0.28
0.40	0.25
0.35	0.22
0.30	0.19
0.25	0.16
0.20	0.13
0.15	0.09
0.10	0.06
0.05	0.03

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